

Index

a

- abrasive wear 22, 25, 905
 - on metal surface 905
- acid cleaners 1109
- acidic hydrolysis 105
- acidification, of oil 251
- acid number 887
- acid pickling agents 1100
- acid refining 58, 241
- active environmental protection 159
- active sulfur carriers 143
- adamantane derivatives 106
- adaptation to technical progress (ATP) 170
- additives 117, 215, 251, 255, 454, 455, 781, 800, 1101
 - extreme pressure/antiwear 215
 - function of 138
 - impact on lubricants 118
- adhesion 13, 22, 1099
- adhesive theory of friction 22
- adhesive wear 25, 905
 - on metal surface 905
 - tribological system 23
- adsorption 17, 1102, 1108
 - filters 1106
 - forming agents 145
- aerospace equipment 217
- affinity, of anions 1108
- ageing 1055
 - air-induced 430
 - conditions, calibrate in test rig 948
 - stability 4, 284, 454, 467, 487
- agglomerates 1106
- Agip Petroli/Viscolube 246
- agitation 1107
- AGMA 9005-E02, low temperature
 - viscosity - threshold values 341
- agriculture
 - ecologically sensitive area 162
 - run-off 185
- air compressor oils 421, 428
 - acid gas compressors 427
 - compressed air, preparation of 427
 - compressor oils
 - characteristics of 428
 - standards and specifications of 429
 - DIN 51 506 430
 - to DIN 51 506 - VB, VBL, VDL 431
 - to DIN 51 506 - VDL 433
 - displacement compressors 423
 - gas compressors, lubrication of 427
 - hydrocarbon compressors 428
 - inert gas compressors 428
 - oxygen compressors 427
 - reciprocating piston compressors 423, 434
 - lubrication of 423
 - roots compressors, lubrication of 426
 - rotary piston compressors 16, 424
 - lubrication of 424
 - screw compressors 424, 435
 - lubrication of 425
 - turbo compressors 426
 - lubrication of 427
 - vacuum pump lubrication 428
- air-conditioning technology 723
- air de-oiling 746
- air-drying solid lubricants 866
- air-induced ageing 430
- air pollution 184
 - by fossil fuels 184
- air-pure process 746
- air quality problems 184
- air release, test equipment 462
- algae toxicity test 164
- alicyclic saturated hydrocarbons 90
- alkali aluminosilicates (zeolites) 1110
- alkali borate 523
- alkali metal nitrates

- as corrosion inhibitors 223
- alkaline cleaners 1091, 1108, 1109, 1114
- alkaline earth metals 785
- alkaline reserve 130
- alkaline systems 1100
- alkalinity, acute 226, 1090
- alkali phosphates 758
- alkali polyphosphates 1110
- alkali resistance test 230
- alkali soap 757
- alkanolamine salts 148, 1114
 - of carboxylic acids 519
- alkenyl succinic acid esters 801
- alkyds 866
- alkylaluminium halide–alkoxide–zirconium halide 85
- alkylamines 148
- alkylaminophosphorodithioates 802
- alkylarylsulfonic acids 146
- alkylated aromatics 89
- alkylated benzene 90
- alkylated biphenyls 91
- alkylated carbosilanes 106
- alkylated phenols
 - carboxylation of 131
- alkylated polyphenyl ethers 102
- alkylated silicic acids 799
- alkylbenzene-based lubricants 440
- alkylbenzenes (AB) 440
 - mixtures of 17, 440
- alkylcyclopentanes 91
- alkylmethacrylates 97
- alkylnaphthalenes 89
- alkylperoxy radicals 120
- alkylphenolamines 135
- alkyl-sulfur-thiadiazol bonds 150
- allergic eczema 225
- all-hydrogen route 63, 71
- all-wheel drive (AWD) 956
- Almen–Wieland test (AWT) 502
- alphaolefins 97
- aluminium alloy 918, 979, 1091, 1104
 - behaviour of 21, 575
 - carbides 577
 - cast aluminium 574
 - cobalt 579
 - cubic boron nitride 577
 - cutting edge build-up 576
 - cutting speeds 575
 - diamond 577
 - eutectic 575
 - false chip' formation 576
 - free-cutting materials 574
 - high-speed steels 577
 - hypereutectic 575
 - hypoeutectic 575
 - magnesium 21, 577
 - malleable aluminium alloys 574
 - nickel and nickel alloys 581
 - Project SAMMI 578
 - silicon alloys 574, 979
 - titanium 580
 - type of 573
 - wear 576
- aluminium cold rolling 745
- aluminium complex
 - greases 792
 - soaps 792
- aluminium forging 769
- aluminium hot rolling 744
- aluminium oxide (Al₂O₃) 498, 703, 1008, 1091
- aluminium soap-based greases 787
- aluminium triethyltitanium tetrachloride 85
- aluminium wire production 714
- American Conference of Governmental Hygienists (ACGIH) 551
- American Gear Manufacturers Association 40
- American Petroleum Institute (API) 78, 249
 - classification, tribo-performance tests with two-stroke engines 972
 - groups 280
- American Society for Testing and Materials (ASTM) 33, 251
- amidation 6
- amidocarboxylic acids 781
- amine-neutralized alkylphosphoric acid partial esters 148
- aminic antioxidants 122
- aniline point 52, 885
- animal feed 161
- animal testing 169
- anion-active compounds 1108
- anionic corrosion inhibitors 521, 523
- anionic emulsifiers 510, 519
- anionic surfactants 1113
- anion mixed soaps 27, 789
- anisotropy 853
 - texture R value 644
- annealing processes 739, 740
- annealing temperatures 746
- Annex VII testing 172
- Annex V testing 175
- antagonistic effects 118
- anti-ageing inhibitors 453
- anti-allergic medication 228
- anticorrosion additives 117, 146

- antifoam agents 136
 - anti-misting additives
 - aerosol behaviour 630
 - antioxidants 118, 140, 216, 262, 454, 800, 801
 - behaviour 140
 - oxidation, mechanism of 118
 - antirust additives 9, 146, 801
 - anti-seize screw paste
 - application 873
 - anti-squawk additives 145
 - anti-wear (AW) 9, 138
 - additives 139, 1091
 - behaviour 645
 - extreme pressure additives 443
 - properties 907
 - apparent viscosity 44
 - aquatic toxicity, acute 196
 - aqueous alkaline cleaners 1090, 1092, 1107, 1108, 1109
 - mechanisms of 1093
 - aqueous immersion cleaning 1100
 - aqueous oils
 - types 217
 - aqueous spray cleaning 1102
 - aqueous systems, disadvantage of 1107
 - aromatic amines 106, 121
 - aromatic carbon 883
 - aromatic fractions 53
 - subdivision 53
 - aromatic hydrocarbons 222
 - aromatic oil 36
 - ashless dispersants 9, 134
 - reaction mechanism 134
 - ashless sulfonates 216
 - ASHRAE 97/07, oil ageing test 438
 - ash sulfur 278
 - asphaltene 57
 - Association des Constructeurs Europeen d'Automobiles (ACEA) 249, 992
 - Association of German Automobile Manufacturers 673, 678
 - ASTM test methods 919, 936
 - ASTM D-4627 524
 - ASTM D 4950 Specifications GA, GB and GC 818
 - ASTM D 4950 Specifications LA and LB 818
 - ASTM D 3946 Standard Method 537
 - for lubricating greases 810
 - standards for Falex test machines 912
 - atom emission spectroscopy 30, 895
 - atomic absorption spectrometry (AAS) 30, 812, 894
 - atomic force microscope 28
 - ATP. *see* Adaptation to Technical Progress (ATP)
 - austenitic steels 741
 - Austria
 - eco-labels 209
 - automated oil-change 219
 - automatic backwash filter 596
 - automatic spraying facility
 - for applying forging lubricants 771
 - automatic transmission fluid (ATF) 15, 306, 307, 308, 357, 379, 942, 960
 - automobile manufacturing 672
 - additional lubrication 23, 674
 - cataphoretic painting 24, 677
 - cleaning and phosphating 24, 677
 - coil oiling 23, 673
 - dry-film lubricants 24, 678
 - prelubes 672
 - pressed parts, transport/storage of 24, 675
 - savings potential using prelubes 24, 678
 - skin passing 23, 673
 - steel coils/blanks
 - transport/storage of 23, 674
 - steel strips/blanks, washing of 23, 674
 - welding/adhesive bonding 24, 676
 - Automotive Gear Lubricant Viscosity Classification J306 299
 - automotive gear oils 40, 340
 - automotive greases 784
 - automotive lubricants 195
 - automotive vehicles
 - piston–liner system 28
 - autoxidation 119, 487
 - mechanism 119
 - average oil-drain intervals 1007
 - aviation turbine oils 487
 - axial piston pumps 348, 350
 - performance test rigs, and test standards 1020
 - azelaic acid 789
 - azeotropic reflux distillation 886
- b**
- backward slip 730
 - bacteria test 164
 - bacteriostatic effect 513
 - ball bearing, elastic deformation
 - ball and raceway of 20
 - barium soap-based greases 788, 793
 - barium sulfonates 133
 - base fluids 212–215
 - friction coefficients 217

- base oils 51, 145, 797
 - aniline point 52
 - API/ATIEL classification of 72
 - boiling and evaporation behaviour of 7, 73
 - boiling range 53
 - carbon distribution in 53
 - catalytic dewaxing 67
 - categories of 7, 78
 - chemical characterization of mineral 7, 52
 - de-asphalting 57
 - finishing stage 61
 - fractional distillation of 56
 - historical review and outlook 51
 - hybrid lube oil processing 70
 - hydrocarbon composition in 53
 - hydrocracking process 7, 62
 - lubricant families 51
 - molecular weight 53
 - origin of 51
 - performance ranking 109
 - polycyclic aromatics in 7, 53
 - refining of 55
 - solvent dewaxing 60
 - solvent extraction 58
 - traditional refining processes 58
 - viscosity-gravity constant 7, 52
 - wax isomerization 70
- basophiles 229
- basophobole-degranulation test 229
- bearings in vehicles 1053
 - average lubricant 1068
 - correction factors for re-lubrication intervals, relationship 815
- belt skimming plants 587
- belt-type filters 593
- bench test, synchronization
 - behaviourbehavior 301
- bentonite-type aluminosilicates 795
- benzoate 792
- benzothiazole 543
- benzotriazole, function of 149
- beverage bottle method 888
- Billet coating 762
- bi-metal method 504
- Bingham fluid 43, 46
- Bingham plastics 797
- bio-based products 154
 - ad-hoc advisory group 154
 - fuels, market introduction program 162
 - lubricants, applications 162
- Biocidal Products Directive (98/8/EC) 174
- biocides 227
- biodegradability 826
 - base oils
 - for lubricants 213
 - ester oils 755
 - of greases 792, 825, 1072
 - hydraulic fluids 15, 372
 - HEES, synthetic ester types 15, 373
 - HEPG, polyglycol types 15, 375
 - HEPR, polyalphaolefin and related hydrocarbon products 15, 378
 - HETG triglyceride and vegetable-oil types 15, 373
 - lubricants 181
 - based on natural oils 156
 - based on synthetic esters 182
 - political initiatives 161
 - polyolester 36
 - substitutes 217
- biodiesel fuel 251, 267
- biofuels 1007
 - promotion of use 160
- biolubricants 154, 212
 - European-wide Standardized Minimum requirements 154, 155
 - manufacture 160
 - minimum technical requirements 199
 - technical report 16227 155–156
- biomass 52, 155
- bio-polymers
 - European standards 154
- bioprefix 155
- biotest procedures 186
- Bismuth sulfide (Bi_2S_3) 802
- bis-oxazolidine 543
- bitumen 57
- bivalent Fe ions 712
- blankholder 646, 648
- blank oil 730
- bleeding effect 864, 1055
- blood agar 536
- blood tests 229
- Blue Angel award 200
- Blue Angel environmental seal 180
- BMW engine oil recommendations 253
- B–N bonds 857
- bonderization 850
- bonding 663
- boraxizing 718
- bore polishing 261
- boric acids 135, 790, 792
- boring 556
- boron nitride (BN) 802, 856
- boron trifluoride-based Friedel–Crafts oligomerization 85

- Bosch pump 1028
- bottom dead centre (BDC) 423
- bottom tearing force 646
- boundary friction 17
- boundary lubrication 215, 843
- bovine udder skin (BUS) model 230
- Brayton cycle 1001
- broaching tool 563
 - temperature sensitivity 563
- Brookfield viscometer 340, 882
- Brugger apparatus 909
 - Reichert's friction–wear balance 910
- BTA system 561
- builders 1110
 - like alkali silicates 1110
- Bunsen coefficient 389
- 1-butyl-3-methylimidazolium tetrafluoroborate 108

- c**
- CaF₂ lubricant films 866
- cage pockets 15
- cake filtration 589
- calcium acetate 792, 794
- calcium carbonate 792
- calcium dinonylnaphthenesulfonates 137
- calcium greases 786
- calcium hydroxide (Ca(OH)₂) 144, 787, 851, 865
 - from hot watery suspensions 712
- calcium 12-hydroxystearate greases 787, 788
- calcium–lithium greases 788
- calcium salts 792
- calcium soaps 521, 786, 787, 788, 791
- calcium stearate 714
- calcium sulfonate complex 133, 216, 792
 - greases 792
 - soaps 792
- calibration curve 75
- Californian Act for Fuel Emissions (CAFÉ) 1006
- cam-and-follower system 984
 - of internal combustion engine 985
- cam-ground piston and piston skirt shape 980
- camshaft 984
 - bearings 1062
 - follower system 985, 986
 - lobes 12
- Canadian environmental choice (maple leaf) 208
- Canadian Environmental Protection Act (CEPA) 209
- Cannon Fenske viscometers 882
- capacitive instruments 28
- capacity 1107
- capillary viscometers 882
 - types 43
- Carbamate-like thickeners 795
- Carbide-compatible cutting fluids 580
- carbodiimides 801
- carbon 52
 - black 803
 - content
 - bio-based 199
 - determines 572
 - nanotubes 28
- carbonates 1100, 1110
- carbonic acid 1107
- carbon monoxide (CO) 184
- carboxylic acids 519, 785
 - derivatives 147
 - ester 781
- carburettor 987
- carcinogens, mutagens and reproductive toxicants (CMRs) 170
 - classification 178
- cast slabs 728
- catalytic dewaxing with zeolite catalysts 68
- cationic polymerization 135
- cationic surfactants 1113
- cation mixed soaps 27, 788
 - greases 789
- caustic substances 220
- cavitation 24, 390
- c-BN 857
- cell-multiplication 164
- cemented carbide grinding 567
- cemented carbide metals 497
- centralized chain-lubrication systems 1076
- centralized lubrication system 33, 1054, 1067, 1069, 1077, 1084, 1087
 - circulating lubrication systems 1054
 - engineering 1053
 - – circulating systems 1062
 - large diesel engine 1087
 - structure 1055
 - taxonomy 33, 1054
 - total-loss 1054
- CEPA. *see* Canadian Environmental Protection Act (CEPA)
- ceramic materials 566
- ceramics built-up
 - on silicon nitride 498
- cermets (CT) 497
- C-GF-type gears 940
- chained forces 701
- chain link 876

- chain lubrication 201, 1074
 - chain friction points 1076
 - friction points 1077
 - lubrication systems for oil 1077
 - systems for grease 1077
- chain saw oil 180
- chelating agents 1107, 1114
- chelation 1110
- chemical processing
 - additives 2
 - authorization 172
 - classification and labelling 177–179
 - corrosion 261
 - environmental legislation 169–175
 - evaluation 172
 - formulation 255
 - globally harmonized system
 - of classification and labelling 175–177
 - during hydrogenation 64
 - LD50 values for rats
 - German Law 221
 - registration 170
 - obligations 173
 - replenishment of 1122
 - safety report 175
- Chemicals Law 180
- chemical stability 859
- chemical surface coatings 850
- chemical symbols
 - substances used as preservatives 542
- chemical vapour deposition (CVD) process 9,
498, 663, 750
 - fluids 313
- chemisorbed molecules 859
- chemisorption 17, 142
- Chevron test 935
- chip formation
 - machining 550
 - operations 224
 - metalworking 548, 871
 - with orthogonal cutting 492
- chip thickness
 - tool surface temperature 495
- chlorides 1114, 1115
- chlorinated aromatics 226
- chlorinated hydrocarbons 91, 1090
- chlorinated plastics 205
- chlorinated polymers 716
- chlorinated solvents 1105, 1106, 1107, 1117,
1118
- chlorine 9, 144
- chlorine acne 226
- chlorine compounds 445
- chlorine-free cutting oils 581
- chlorine-free refrigerants 445
 - fluorinated refrigerants 437
- chlorophyll fluorescence 164
- chromatography 607
- chromium(VI) 1107
- CH-valence shifts 552
- circulating lubrication system 24, 710, 1061
 - defined 1061
 - hydraulic layout of 1065
 - with multicircuit pumps 1064
 - with orifice tubes 1062
 - symmetric systems 1063
- citrates 1110, 1114
- clays 795
- clean air, German Emissions Law 187
- cleaners
 - components of 1090
 - ingredients 1106
 - maintenance of 1119
- Clean Gear technology 333
- cleaning method 597, 664, 1089, 1090
 - after heat treatment 1106
 - agent 1101
 - avoiding of 1099
 - comparison of 1107
 - effects 1101
 - efficiency 1104, 1110
 - and equipment 1098
 - influencing factors in 1093
 - mechanism 1091
 - non-polar soils 1107
 - during operation 1090
 - solution 1105
 - tests for 266
- Cleveland open cup 884
- clinchng 663
- closed-field magnetron sputtering (CFMS) 852
- closed vacuum chamber 1105
- cloud point 885
- CLP-PG synthetic industrial gear oils 334
- CLP standard industrial gear oils 320
- coalescence 1120
- coated carbides 577
- coatings 8, 498, 843, 844
 - metallic or ceramic 9
- coaxial cylinder viscometer 46
- cobalt
 - cutting oils in carbide machining
processes 580
 - health and safety aspects of carbides 579
- coefficient of friction 14, 646, 648, 650, 684, 696,
903, 992

- sliding friction 16
- ‘cold’ black sludge 259
- cold cranking simulator (CCS) 252, 882
- cold extrusion 752, 753
 - lubricating layer profile 756
- cold metal-forming processes 851
- cold profile drawing 717
- cold rolling oils 728, 744, 745
- colloids 862
- colour according to DIN ISO 2049 455
- μ -comb synchronizer testing machine 953, 954
- combustion chambers 486
- combustion engines 12
- combustion process 250
- commercial liquid chlorofluorocarbons 92
 - total losses in 274
 - transmissions 298
- Commission for the Evaluation of Water Polluting Substances 165
- Committee of Common Market Automobile Constructors (CCMC) 265
- complex soaps 789, 793
 - based greases 789
- compounded annual growth rate (CAGR) 4
- compressibility 388
- compression rings 981
- compressors, classification of
 - construction 422
 - oils 429, 436
 - operative range 422
- conductivity 708, 709, 1122
- cone viscometer 46, 47
- cone wear 702
- connotations 1089
- construction machinery
 - progressive system 1070
- contact dermatitis 227
- contact pressures
 - stock removal 569
- contaminants 34, 286, 859, 1091, 1100
- continuous annealing processes 740
- continuously feeding system 1080
- continuously slipping torque converter clutch (CSTCC) 311, 956
- continuously variable transmission (CVT) 945
 - variator 313, 314
- conventional liquid lubricants 843
- conventional lube oil refining 56
- conventional solvent
 - dewaxing process 61
 - refined oils 78
- coolants 520, 536, 581
 - application costs
 - circulation factor 614
 - with constant system 614
 - de-oiling of chips/machined components 622
 - drag-out coefficient 615
 - fluid families/multifunctional fluids for machine tools 621
 - future perspectives 22, 622
 - optimization of coolant use by computer 618
 - specific coolant costs 614
 - washing lines 622
 - changes 618
 - circulation systems 588, 618
 - concentrates 535
 - costs 613
 - additives 614
 - application 22, 613
 - energy costs 613
 - investment costs 22, 613
 - monitoring 614
 - separation/disposal 614
 - filtration 614
 - flora 534
 - lubricants by pseudomonas bacteria 538
 - manufacturer 541
 - nozzle rings, installation of 585
 - oil instead of emulsion 619
 - penetration, into contact surface 494
 - pressure 557
 - process costs 623
 - requirement, on machining operation 624
 - thermal treatment of 539
- cooling effect 424
 - of cutting fluid and the heat dissipated 494
 - lubrication 491
- Coordinating European Council (CEC) 254, 928
- Coordinating Research Council (CRC) 927
- copper-based materials 690
- copper cementation 1097
- copper corrosion 305
 - degrees of corrosion 465
 - detection of 888
- copper drawing emulsions
 - testing methods 709
- copper–nickel alloys 581
- copper pipes 465
- copper plating 444
- copper reaction products, solubility of 708
- copper tube 723
- copper wires 705

- dimensions 695
 - drawing 703, 713
 - corrosion effects 251, 257, 280, 690, 792, 859, 984, 1093, 1100, 1107
 - of metal parts 1114
 - preventive oil 678, 684
 - corrosion inhibitors 145, 216, 227, 454, 800, 1090. *see also* antirust additives
 - formulas for coolants 520
 - mechanism of 146
 - corrosion protection 216, 454, 663, 690, 1099, 1104, 1106, 1107
 - agents 453
 - temporary 691
 - tests for drawing lubricants 693
 - by thin organic layers 691
 - corrosion resistance 787
 - corrosive acids 288
 - corrosive environment 24
 - corrosive substances 11, 220
 - corrosive wear 24, 251, 905
 - counter-rotating rotors 426
 - coupling agents 519
 - crankcase oil 289
 - crankshaft 1062
 - bearings 21, 983
 - crater wear heat
 - *vs.* temperature profile 496
 - creaming, defines 518
 - critical micelle concentration (CMC) 1112
 - crude oil 52
 - characterization of 53
 - price 160
 - refining 55
 - crystalline coating 756
 - crystallization methods 60, 786
 - cubic boron nitride (CBN) 565, 568
 - grinding wheel 568, 664
 - cup drawing 686
 - experiments 688
 - total drawing force 650
 - cutting edges
 - geometrically defined
 - broaching 563
 - deep hole drilling 559
 - drilling 557
 - fulfilled by cutting fluid 561
 - gear cutting 558
 - milling 557
 - threading/tapping 562
 - turning 554
 - geometric non-defined 564
 - carrier media 571
 - CBN high-speed grinding 567
 - grinding 564
 - grinding fluids 566
 - grinding wheel abrasive materials/bondings 565
 - high-speed grinding 565
 - honing oils 570
 - honing tool 568
 - lapping powder 21, 571
 - workpiece material considerations 567
 - cutting fluids 585, 600
 - classification 506
 - disposal 22, 605
 - ecologically friendly 159
 - maintenance 601
 - changing cutting fluids 603
 - disposal of 605
 - handling cutting fluids 604
 - neat cutting fluids 601, 604
 - water-miscible cutting fluids 602, 604
 - nitrite-free 224
 - nitrosamines, role of 223
 - selection
 - machinability classes for 501
 - with ultraviolet radiation 538
 - water-miscible 223
 - into water-miscible and non-water-miscible products 499
 - water phases 606
 - biochemical oxygen demand (BOD) 606
 - chemical oxygen demand (COD) 606
 - microorganism toxicity 606
 - mineral oil content 606
 - petroleum ether-extractable components 606
 - thresholds/legislation 607
- cutting heat
 - on workpiece, tool and chip 582
- cutting, metalworking fluid supply 584
- cutting oil, ester-based 218
- cutting speed, on surface roughness 575
- cutting tools
 - forms of wear 493
 - materials 497
- cyanuric acid derivatives 802
- cyclopentadiene 122
- cylindrical roller bearing 904
- d**
- dangerous for environment (DFE) 178
 - dangerous preparations directive (DPD) 169, 179
 - 1999/45/EC 177–179

- Dangerous Substances Directive (DSD) 169
 dangerous to environment 156, 178
 Daniel plots 438
 Daphnia test 164
 dead skin cells 225
 de-asphalting process 57
 – flow chart 57
 α -decene, oligomerization of 86
 decomposition, of solid lubricants 763
 deep bed filtration 590
 deep drawing 644
 – force 689
 – lubrication, aim of 647
 – and stretch drawing 653
 deep hole drilling methods 560
 – BTA system 560
 – ejector system 560
 – gundrilling system 560
 – with gun drill tools 561
 deep temperatures 1057
 defoamers 136, 455, 458, 520, 1112
 deformation 22, 701
 – analysis 652
 – efficiency of 23, 643, 648
 – influence of friction 649
 degenerative dermatitis 227
 degenerative eczema 225, 226
 degreasing 1107
 – substances, effect on skin 225
 degree of neutralization 139
 demulsifying systems 9, 137, 464, 487, 1101, 1110
 – spray cleaner 1109
 – test equipment 464
 Denison T6CM B06 vane pump
 efficiency 1032
 density, lubricants 881
 density–pressure behaviour 388
 de-oiling 548
 dermatologically-tested cutting fluids 604
 desorption 1108
 desulfovibrio desulfuricans (sulfate reducers) 535
 detergents 8, 130, 262
 dewaxing methods, illustration of 69
 DFE. *see* Dangerous for Environment' (DFE)
 DGMK 377 method 339
 dialkylcarbonates 106
 dialkyl-2,5-dimercapto-1,3,4-thiadiazole 142, 150
 dialkyldimercaptothiadiazoles 123
 dialkyldithiocarbamates 150
 dialkyldithiophosphates 140
 dialkyldithiophosphoric acids 140
 dialkyl phosphoric acid partial esters 139
 diamond dies 698
 diamond drawing dies 697
 diamond-like carbon (DLC) 918
 diaryl sulfides 123
 dicarboxylic acids 789
 – ester oils 94
 dichloromethane 1117
 2,4-dicyclohexyl-2-methylpentane 91
 die-cast aluminium alloys 577
 die forging
 – closed 748
 – open 748
 die lubricants, demands 764
 die maintenance 663
 die radius 646
 diesel engines 257, 261, 273, 276
 – oils 251
 – pistons 978
 diesel injector apparatus 919
 diesel oil 1001
 diesel particulate filters (DPF) 266
 diesel-powered car engines 257
 diesel-specific soot dispersion 259
 diester-based lubricants 423
 diethanol nitrosamine 224
 die wear 699
 differential scanning calorimetry (DSC) 812
 diffractometric methods 738
 1,3-dihydroxy-5,7-dimethyladamantane 106
 diisocyanate 806
 di-4,4'-isocyanatophenylmethane 794
 diisotridecyladipate 213
 diluted cutting fluids 506
 dimensional separators 1120
 2,5-dimercapto-1,3,4-thiadiazole derivatives 150
 dimeric acid esters 96
 dimerization 214
 3,3-dimethylhexane 105
 dimethyl ketone 60
 dimethylsilicone oils 103, 104, 799
 dimethylsiloxane 103, 520
 DIN 51 368 525
 DIN 51 506 429, 433
 DIN 51 515
 – Part 1, lubricants and governor fluids for turbines, minimum requirements 474
 – Part 2, lubricants and governor fluids for turbines, minimum requirements 476
 DIN 51 818 1067
 DIN 51517 327, 333, 334

- DIN 51 517 CL 426
- DIN 8585 forming under tensile
 - conditions 639
- DIN ISO 1629 symbol, respectively ASTM D 1418 1026
- DIN 8589 jointing by forming 639
- DIN 8588 severing operations, shear cutting 639
- DIN 8580, shear cutting 652
- DIN 51 759 T1 524
- DIN (ASTM) test methods for lubricating greases 811
- dioxins 184
- dip cleaners 677
- dip-forming wire 706
- diphenylmethanes 91
- diphosphates 802
- dip slides 536
- dirt concentration 587
- dispersant and detergents (DD) 279
 - additives
 - – mechanism of 130
 - dispersants 130, 257, 262, 279, 862
 - disposal methods 605
 - evaluation of 612
 - lubricating oils
 - – DEA technology 245
 - – KTI process 243
 - – legislative influences on waste oil 12, 239
 - – Mohawk technology 12, 243
 - – propane extraction process 12, 241
 - – PROP process 243
 - – re-refining 240
 - – safety Kleen process 244
 - – sulfuric acid refining 12, 241
 - – uses of waste oil 237
 - – Vaxon 245
 - of used cutting fluids 605
 - and waste treatment 664
 - disruptive wear 905
- distillation 1105
 - curve 77
- distributor nozzles 1060
- disulfides 120
- dithiocarbamates 142, 802
- dithiophosphoric acid derivatives 122
- dithiophosphoric acid esters 279
- diureas 27, 794
- DKA machine (ZF friction-disk test bench) 959, 960
 - 1A/1B rig 960
 - – for evaluation of the coefficients of friction of transmission fluids 959
 - – machine 960
 - – test bench
 - – load-collective-capable variation 310
 - – test run, evaluation with different ATF additive technologies 961
- DMG milling machine 630
- dodecanedioic acid 791
- doubtful lubricants 181
- down-cycling, definitions 240
- downstream oil separators 426
- DPD. *see* Dangerous Preparations Directive (DPD)
- DP 800 dual-phase high-strength steel 669
- drag-out coefficient 615
 - central circulation systems 615
- drawing copper wire 705
- drawing emulsions, cleaning and disposal of 710
- drawing tension 695
 - on drawing angle 697
 - relationship 696
- drawing tool/wear 697
- drawn-part size 23, 648
- drilling times 557
- drinking water 538
- Drinking Water Directive 180, 187
- driving forces global lubricants industry 7
- droplet size distribution 517
- dropping point 785
- drum drawing machine 719
- DR values 644
- dry drawing 703, 705, 711
 - soaps 713
- dry friction 17
- dry lubrication
 - film lubricants 8, 843, 865, 866, 867
 - with solid lubricants 845
- dry machining 624
- DSD. *see* Dangerous Substances Directive (DSD)
- dual-line system 1057
 - applications 1059
 - system description 1058
 - in total-loss lubrication 1059
- dual-mass flywheel (DMF) 982, 991
- dual-piston pump test 1035
 - Komatsu HPV 35 + 35 1030
- Duhring-Kammer test 230
- Duo-roll stand 735
- durability 274
- dyes 138
- dynamic coefficient of friction 16
- dynamic friction force 903

- dynamic stress, of elastomer material 352
- dynamic viscosity 31
 - vs. specific gravity 32
- e**
- EAL. *see* environmentally acceptable lubricants (EAL)
- earth alkali complexes 1108
- earth alkali metals 1110
- earth metal soaps 713
- easy rail single-line solution principle 1075
- EasyRail single lubrication system 1075
 - high-pressure dual-line 1076
- Eaton Vickers V104C 1028
- ECA. *see* European Chemicals Agency (ECA)
- ECCP. *see* European Climate Change Program (ECCP)
- EC Directive 87/101 239
- ecolabel jury 200
- eco labelled lubricating oils 205
- eco-labelling process 195
- ecolabels 156, 194
 - other 209
- eco-logos 194
- ecology and the environment 825
- Eco Mark Program 209
- ecotrans' test method (GFC-T-014-T-85) 945
- ECP. *see* environmental choice program (ECP)
- eczemas, microbiological 226
- EHD. *see* elastohydrodynamic lubrication
- EINECS. *see* European Inventory of Existing Chemical Substance (EINECS)
- ejector system 561
- elastic deformation
 - ball and raceway of 20
- elastohydrodynamic (EHD) 250, 827
 - calculations 20
 - lubrication 20
 - – deformation 1081
- elastomers 876
 - compatibility with hydraulic fluids 1025
 - lubrication 877
 - in seal production 298
 - tests 266
- electrical conductivity 708
- electrically insulating fluids 91
- electrical power 1001
- electroflotation 609
- electrolyte separation 607
 - acid splitting 608
 - salt splitting 607
- electrolyte stability 518, 708
- electrolytic cleaning 1105
- electron beam texturing 660
- electronically controlled converter clutches (ECTCC) 956
- electronic fuel injector (EFI) 988
- electron microscopy 812
- electrorheological or electroviscous fluids 797
- electrostatic phenomena 412
- elemental analyses, lubricants 30, 894
- emissions 32, 1005, 1008
 - environmental legislation 184–188
 - limits 164
 - spectroscopy 886
- emulsification 1095
- emulsified oils 1120
- emulsifiers 137, 138, 220, 513, 1092, 1101, 1110
 - molecules on OW interface 509
- emulsifying immersion cleaner 1109
- emulsion system 514, 537, 599, 665, 666, 706, 722, 737, 738, 739, 1091, 1092
 - with adsorbents 611
 - analysis 745
 - annual consumption 8
 - cleaners 1089, 1101, 1115
 - concentrations 707
 - oil droplets 609
 - oiling/creaming of 527
 - particle size distribution 517
 - separation, by flotation 609
 - – adsorption with amorphous silica 609
 - – adsorption with metal hydroxides 609
 - stability 518
 - thermal stability of 530
 - undergoing salt splitting 608
- emulsion temperature 1101
- endocrine disruptors 172
- endurance limits, of the gear 941
- energetic activation procedures 871
- energy 1093
 - and cost savings 1037
 - efficient systems 316
 - loss in light-duty vehicle 976
 - saving effect 1, 256
- energy dispersive X-ray fluorescence (EDXRF) 30, 895
- engine cleanlines 278
- engine components
 - wear properties 28
- engine control module (ECM) 988
- Engine Control Unit (ECU) 988
- engineering plastics 876
- engine lubrication 162, 218
- Engine Manufacturers Association (EMA) 268

- engine oil classification 37, 40, 205
 - according to ACEA 2012 267
 - according to API SAE J 263
 - according to CCMC 265
 - test criteria, for JASO 281
 - vegetable-based 219
 - viscosity classification SAE J 300 252
- ENTRA Technology 245
- environmental awards 157
- environmental choice guidelines 208
- environmental choice program (ECP) 208
- environmental compatibility 2, 153
 - objective criteria 153
 - subjective criteria 153
- environmental hazards 1105
- environmental, health, and safety (EHS) 671
- environmental legislation 158
- Environmental Liability Law 180
- environmentally acceptable lubricants (EAL) 211
 - definition 11, 211
 - requirements 211
- environmentally harmful components
 - requirements 206
- environmental safety and health issue (EHS) 1094
- environmental seal 188–212
- Environment Canada 208
- environment-compatible hydraulic fluids
 - regulations, minimum requirements HEES 46 189
 - standardization of 188
- environment-compatible lubricants 154
 - current situation 156–162
 - definition of 153–156
- environment-compatible materials 157
- environment-friendly lubricants 4
- epicutan test 228
- epidermis 225
- epoxy resins 866
- equiviscous fatty alcohols 627
- equiviscous mineral oils 187
- erosion 24
- erosive wear 905
- ester-based greases 799
- ester-based lubricants 297
 - disposal of 160
- ester/fatty alcohols 627
- esterification 6, 159
- esters 279
 - of carboxylic acids 92
 - hydrolysis implies splitting 441
 - load-carrying capacity 94
 - oils 353, 441, 627
 - – content 322
 - – relevant properties 214
- ethanol 251
- ethoxylates 1113
 - non-ionic emulsifiers 513
- ethylene 85
 - cationic polymerization of 88
- ethylene diamine tetra acetic acid (EDTA) 521, 1114
- ethylene propylene diene monomer (EPDM) 352
- ethylenoxide (EO) 1113
- Euro 2 engines 273
- Euro 3 engines 266, 273
- Euro 4 engines 273, 274
- Euro 5 engines 274
- Euro 6 engines 274
- European chemical law 202
- European Chemicals Agency (ECA) 169
- European Climate Change Program (ECCP) 198
- European Commission 154, 176
- European Community 178
- European Directive 2003/30/EC 160
- European eco-label (EEL)
 - directive 195
 - market presence 194
 - technical standard 188
- European engines 259
- European harmonization of the toxicological evaluation of chemicals 181
- European Hazardous Substances Legislation 165
- European Inventory of Existing Chemical Substance (EINECS) 171
- European organization for environment, health and safety 157
- European Parliament and the Council 169, 179
- European Preparation Directive 1999/45/EC 196
- European Renewable Resources and Materials Association' (ERRMA) 162
- European Union 176
 - agricultural subsidies 160
 - chemical control legislation 169
 - legislation 1005
 - lubricants, and residual amounts 157
 - rolling action plan 172
- evaporation 1055, 1101, 1109
 - losses 214, 276

- dependence on base-oil chemistry 216
 - problem 486
 - residue 528
 - of water 528
 - exhaust gas temperatures 486
 - Existing Substances Regulation 170
 - explosion hazards 427
 - explosive substances 11, 220
 - extended drain and biofuel compatibility 32, 1005, 1006
 - external cylindrical grinding 564
 - external friction, causes 13
 - external lubrication 727
 - extreme conditions 844
 - extreme heavy duty (XHPD) 261
 - oils 261
 - extreme-pressure (EP) 561, 607, 786, 907
 - additive 631, 643, 728
 - AW additives 413
 - AW synergists 87
 - non-oil-soluble 754
 - additives 117, 138
 - anti-wear additives 801
 - high-activity EP oils 645, 716
 - gear oils 938
 - extrusion oils 8, 754
 - viscosity of 754
 - extrusion process 748
- f**
- FAG FE 8 test 811
 - four-stage test 338
 - FAG FE 9 test bench 786
 - FAG roller bearing test apparatus FE8 931
 - FAG wind turbine four-stage test 338, 339
 - Falex test machines 910, 911
 - block-on-ring test machine 910
 - high-performance multispecimen test machine 911
 - pin test machine 911
 - tapping torque 913
 - false chip formation 576
 - fanjets 1001
 - fatigue damage 939
 - fatigue wear 24
 - fatty acid methyl esters (FAME) 251
 - fatty acids 787
 - melting points 714
 - fatty oils 507
 - FE9 apparatus 933
 - Federal Emissions Law 180, 185
 - Federal Environment Agency 201
 - feed cutting fluid water phases 606
 - feeding and spawning grounds 185
 - Feintool specification
 - high-efficiency lubricants 659
 - Fe₂O₃ ferric oxide 851
 - Fe₃O₄ iron oxide, on rubbing surface 851
 - ferritic materials 645
 - ferrofining (BP) 61
 - ferromagnetic particles 591
 - ferrous metals 1101, 1114
 - machining operations 572
 - ferrous oxalate 713
 - FE8 test 327, 930
 - parameters 336
 - rig 338
 - roller bearing test apparatus 931
 - FE9 test
 - machine 931
 - rig 932
 - FFM. *see* friction force measurement
 - FF9 test 932
 - fibres 785
 - field-related oil ageing 947
 - field-relevant pitting test 942
 - field test conduction 1038
 - field test equipment 1036
 - and technical data 1037
 - fillers 802
 - fill-for-life fluids 297
 - film hardness 850
 - film strength 682
 - filterability, and purity 454
 - filter fineness 587
 - filtration system 738
 - fineblanking 657
 - finest sheet cold rolling
 - on five-stand four-high tandem mill 741, 742
 - fipping 770
 - fire-resistance 18, 487
 - HFB fluids 8
 - hydraulic fluids 15, 370
 - HFA fluids 15, 371
 - HFB Fluids 15, 371
 - HFC fluids 15, 371
 - HFD fluids 15, 372
 - Fischer-Tropsch technology 73
 - waxes 71
 - fish toxicity 164
 - FKM materials 334
 - flammable fluids 187, 220
 - groups 224
 - law 224
 - flashpoint test methods 458, 884
 - flexibility 1108

- floaters criterion 168
- floating skimmers 587
- flood-applied processes 583, 770
- flood coolant 1078
- flow curve 641
- flow sensors 1057
- flow velocity 43
- fluids
 - film lubrication 14
 - friction 17
 - grease distributors 1056
 - lubricant film 17
 - rheological properties 17
 - in tractors and agricultural machinery 15, 379
- fluorescent dyes 138
- fluorinated acids 97
- fluorinated dimethylsilicone oils 799
- fluorinated silicone oils 799
- fluorine atoms 849
- fluorocarbon elastomers 135
- fluoropolymer material 849
- flushing turbine oil circuits 480
- flux oils 184
 - for bitumen 237
- foaming 257, 487
 - behaviour
 - – in shaking test of different cleaners 1103
 - – test method 459
 - development, schematic diagram of 532
 - generation 533
 - tendency 1102
 - tests 266
 - – equipment 460
 - thermodynamic presentation 531
- forging lubricants 760, 770
 - graphite, in water suspension 863
 - recommendation 772
 - α - β titanium alloys 770
- formaldehyde-splitting substances 227
- forming changed tensile strength 740
- forming force 648
- forming lubricants 666
- forming temperatures
 - cold extrusion
 - – cold forging 749
 - – of steel 753, 758
 - friction and lubricant testing methods 750
 - hot 749
 - immersion in suspensions 759
 - lubricants and lubrication technology 752
 - phosphate coatings and soap lubricants for cold extrusion of steel 755
 - reactive soap lubricants 757
 - tumbling 759
 - warm 749
 - on zinc phosphate coatings 756
- Forschungsvereinigung Antriebstechnik (FVA) 319
 - FVA 54 I-IV
 - – micro-pitting 337
 - FVA 54 I-IV - test parameters 337
 - FZG micro-pitting test 941
- forward slip 731
- fossil energy 200
- four-ball apparatus 907
 - test principle of 907
 - test standards 908
- four-cylinder gasoline engine 983
- four-stroke engine, moving parts of 977
- four-stroke engine oils 218, 249, 974
 - ACEA specifications 266
 - additives 255
 - API and ILSAC classification 262
 - area of application and operation of 31, 973
 - – first stroke – intake 974
 - – fourth stroke – exhaust 975
 - – second stroke – compression 974
 - – third stroke – power 975
 - CCMC specifications 265
 - characterization and testing 256
 - classification by specification 262
 - commercial vehicles 261
 - components 976
 - engine testing 257
 - formulation of 254
 - fuel efficiency 274
 - fundamental principles 250
 - future trends 272
 - general overview 249
 - long drain intervals 276
 - low emission 277
 - manufacturers' approval of service engine oils 268
 - mechanical–dynamic tests for 31, 975
 - – auxiliary assemblies 32, 992
 - – camshaft to cam follower, valves, valve mechanisms and valve train 32, 984
 - – crankshaft and crankshaft bearings 32, 982
 - – engine testing 32, 992
 - – fuel supply system 32, 987
 - – gear trains, timing gear chain and timing belt 32, 987
 - – oil filter 32, 990
 - – oil pump 32, 989
 - – piston 31, 977

- piston pin to piston contact 32, 978
 - piston rings to cylinder block 32, 981
 - piston skirt to cylinder block 32, 979
 - single- and dual-mass flywheel systems 32, 990
 - MIL specifications 262
 - passenger car engine oils 257
 - performance additives 255
 - performance specifications 253
 - physical and chemical testing 256
 - viscosity grades 251
 - viscosity improvers 256
 - France, eco-labels 209
 - free fatty acids 737
 - French automotive industry 533
 - fresh oil lubrication 1055
 - fretting 24
 - corrosion 24
 - wear 24, 25
 - Freudenberg dynamic elastomer test 334
 - friction/lubrication 11, 251, 454, 663, 799, 1001, 1053
 - adhesive component 22
 - area, deep drawing cup 645
 - coefficient vs. load 676
 - component 646
 - conditions 17, 644, 648
 - deep drawing operation 645
 - on die filling 765
 - drawing tension 696
 - forces 648, 650, 903
 - at die edge 689
 - measurement 28
 - vs. time 685
 - heat 858
 - load behaviour, of rapeseed oil-based calcium 12-hydroxystearate grease 826
 - lower 734
 - machines and tools
 - wire drawing 694
 - modifiers 9, 139, 144, 802
 - point 1055
 - reduce by lubricants 1
 - resistance 17
 - share of drawing force 649
 - stress profile 751
 - tools and machines 693
 - forming classification 693
 - types 13
 - use of cutting fluids 19, 501
 - values 663
 - Friedel-Crafts alkylation of benzene 89
 - FTIR spectroscopy 791
 - Föttinger hydrodynamic clutches 308
 - fuel consumption per hour 1039
 - fuel economy 31, 32, 944, 1005
 - fuel efficiency
 - fuel-efficiency oils 37
 - wear vs. HTHS 275
 - fuel injection 987, 988
 - fuel savings 275
 - fullerene filled polyimides 803
 - fullerene-like materials 28
 - fullerenes 803
 - fully synthetic cutting fluids 507
 - functional fluid, for control and safety circuits 454
 - functional fluids 153
 - furans 184
 - FZG EP scuffing tests' 938
 - FZG gear 339
 - DGMK project no. 377-1 wear load capacity test 935
 - efficiency methods 945
 - efficiency test 945
 - EP scuffing tests' 938
 - failure load stage 426
 - mechanical gear test rig 461
 - micro-pitting load capacity test 940
 - pitting tests 942
 - rig 947
 - SSP180 machine 301, 950, 956
 - synchronizer testing 954, 955
 - synthetic oil-ageing test 946
 - test methods 338, 460
 - to evaluate wet clutch friction stability 947
 - load stages 329
 - test performance 148
 - test rig 927, 928, 946, 947
 - with modified oil-ageing test set-up 947
- g**
- galling 669
 - gas chromatography 76
 - identification 222
 - gas compressors 421, 453
 - gas engines
 - gas as fuel 286
 - oils 13, 285, 287
 - for stationary applications 286
 - gas lubrication 17
 - gasoline, engines 251, 257, 261, 262, 266, 276
 - oils 54
 - pistons 978
 - powered engines 287
 - gasoline direct injection (GDI) 987

- gas-powered cars 287
- gas-to-liquid (GTL) plants 73
- gas-to-liquids conversion technology 72
- gas turbines 453
 - area of application and operation of 32, 1000
 - combustion process of 1002
 - combustion area 1002
 - intake and compression 1002
 - turbine and exhaust 1002
 - disadvantage of 1003
 - for electrical power production 1001
 - engine 32, 1001, 1003
 - main advantages of 1003
 - role of lubricant 1004
 - high-power engines 32, 1000
 - oils 454
 - application and requirements 486
- Gaussian molecular weight distribution 104
- gearboxes
 - brake-rings 324
 - gears 31, 922
 - mechanical–dynamic tests for
 - transmission application 31, 920
 - roller bearings 31, 924
 - transmission types and transfer cases 922
 - variety of, gear and transmission types 31, 920
 - in wind turbines 339
- gear lubrication oil 293, 315, 320
 - additives 324
 - automotive applications 319
 - B-CVT push belt and link chain drives 312
 - classification of 14, 326, 327
 - filtration behaviour 14, 330
 - industrial gear oils, cost-benefit ratio of 330
 - industrial gear oils, DIN 51517 14, 326
 - oxidation stability (RPVOT test) 328
 - plastic deformation additive technology 333
 - reducing friction 14, 333
 - requirements and specifications 326
 - saturation values of dissolved water 14, 331
 - temperature ranges and lifetime 14, 328
 - wind turbines 14, 334
 - detergent/dispersant components 333
 - driveline lubricants
 - for commercial vehicles 298
 - for passenger cars 302
 - fluid requirements for hydrodynamic transmissions 308
 - H-CVT hydrostatic dynamic powershift drives 314
 - lubricants for automatic transmissions/ cVTs 13, 306
 - for motor vehicles 297
 - multifunctional fluids, in vehicle gears 315
 - requirements of 13, 294
 - T-CVT traction drives 313
 - VT applications, fluid requirements 311
 - wet clutches/brakes, fluid requirements for 309
 - gear pump (Bosch pump) 348, 349, 1033
 - design 1015
 - efficiency test 1028
 - flow rate as function of pump inlet temperature 1033
- gears
 - for automotive application 296
 - clashing 953
 - with constant gear ratio 294
 - damage characteristics 933
 - drive lubrication 297
 - efficiency 31, 944
 - family 301
 - grinding 564
 - for industrial application 296
 - mechanical–dynamic test methods, for determining fatigue capacity of 943
 - oil viscosity classification 298
 - reduction 920
 - service live requirements of 296
 - toothings 305
 - tooth meshing 334
 - train 987
 - types 922
 - with constant gear ratio 923
 - with variable gear ratios 923
 - unit manufacturers 327
 - with variable gear ratio 295
- gearshift behaviour 301, 309
- gear-test method VW-PV-1456 945
- gearwheel rolling 559
- gelation index 256
- gel formation 104
- gel greases 807
- geometric deviations 661
- German Association of Professional Associations 224
- German Association of Tribology (GFT) 328
- German Blue Angel 164, 200
- German building regulations 186
- German Chemicals Law 10, 181
- German DIN standard 50320 21
- German drive drain research association (FVA*) 319

- German Federal law 185
- German Ground Law 180
- German machinery manufacturer association (VDMA*) 319
- German Ministry of Agriculture 162
- German Parliament 161, 180
- German power transmission and fluid technology 316
- German Regulation VDMA 24568 188
- German WasteWater Levy 607
- German water hazardous classes 164–165
- German Water Law 164, 180, 186
 - up-coming regulation 167
- Germany
 - disposal (waste and recycling laws) 182
 - Drinking Water Directive 187
 - Environmental Liability Law 181
 - environmental protection laws and legislative initiatives 180
 - Hazardous Substances Law 181
 - transport regulations 182
- gerotor 989
 - engine oil supply system 989
- GHS. *see* Globally Harmonized System of Classification and Labelling of Chemicals (GHS)
- GK test bench 311
 - no. 2, operating modes 962
- glass fibre cable 705
- glass fillers 848
- glass industry, lubricants uses 201
- Gleason gear cutting machine 553, 556
- global eco-labelling network (GEN) 194
- Global Harmonized Classification Scheme (GHS) 170
- globalization, of technologies 5
- global lubricants demand, development 3
- Globally Harmonized System of Classification and Labelling of Chemicals (GHS) 175–177, 179
- global performance classification, for engine oils 273
- global warming management 200
- global warming potential (GWP) 438
- gluconates 1114
- glycerol 787, 801
- glycol ethers 1119
 - solvents 1119
- Goldorfe 164
- good-load-stage 914
- granulation 704
- graphite 645, 802, 853
 - in-water lubricants 773
 - non-colouring properties 768
 - possesses 854
 - preparations 767
 - structure 853
- graphite oxidizes, to carbon dioxide 857
- gravimetric methods 755
- gravity belt filters 592
- gravity-driven purification methods 1102
- gravity separators 1120
- greases 8, 34, 38, 665, 783, 787, 863, 1092, 1106, 1107
 - applications 817
 - consumption 798
 - continuous production of 806
 - formulations 211
 - hidden in modern car 817
 - manufacture of 803
 - making plants 8
 - market 824
 - necessary for re-lubrication 816
 - NLGI numbers, classification of 783
 - pastes 781
 - performance 783, 808
 - – analytical methods 812
 - – phenomena relevant to 808
 - – test methods 810
 - properties of 809
 - rheology 38, 807
 - structure 799
 - tribology 827
- greases, applications of 812
 - applications with polymeric materials 823
 - application techniques 822
 - cars, trucks and construction vehicles 815
 - food-grade applications 821
 - gears 821
 - mining 820
 - railroad, railway 820
 - rolling bearings 813
 - – re-lubrication intervals 28, 814
 - special and lifetime applications 822
 - steel mills 819
 - textile machines 822
- greenhouse gas emissions (CO₂) 1007
- Green Seal 210
 - approval 210
 - certification 210
- grey cast iron
 - chips 524
 - tool 662
- grey staining 939, 940
- Grimmer method 222
- grinding oils, misting characteristics of 552

- grinding speed, workpiece temperature 567
- grooving 13
- gross domestic product 1
- gundrilling system 560
 - gundriller with schematic presentation of friction forces 562
- h**
- Hall effect sensor 988
- halogenated hydrocarbons 91
- halogenated solvents 1117, 1118
- hand-held refractometer 526
- handling cutting fluids
 - precautions 605
- handling water-polluting substances
 - guideline 186
- hardness measurement 28
- hardness values, for DLC range 852
- hard sequestrants 1114
- harmonized hazard communication elements 176, 177
- harvestable raw materials 157
- Hatschek equation 514
- Hazardous Products Act 208
- hazardous substances
 - definition 181
- h-boron nitride structure 857
- HCFC refrigerants 440
- health hazards 1118
 - nickel 873
- heat 984
 - cured resin-bonded solid lubricants 866
 - dissipation 454, 663, 745, 1053
 - stability 857
 - transfer coefficient 495
 - transfer fluids 91
 - treatment 1090
- heating rate 884
- heavy duty (HD) 261
 - automatic transmissions 306
 - axle applications 299
 - diesel engines 266
 - engine tests 260, 266
 - non-synchronized manual transmissions 300
 - oils 261
 - synchronized transmissions 300
 - truck performance tests, for four-stroke engines 995
- heavy duty-diesel oil (HDDO) 1006
- heavy metals 1110, 1114
- Herschel–Bulkley model 827
- Hertzian contacts
 - for different pairs with non-converging lubricant clearance 21
- Hertzian stress 338, 339
 - in rolling contact 336
- Hertz's equations 20
- heterocyclic boron 106
- heterosynergism 123
- hexafluoropropylene 101
- hexagonal BN 856, 858
- HFO refrigerants 438, 441
- high alkaline reserves 428
- high-efficiency hydraulic fluid (HF2)
 - potential energy and cost saving 1040
- high-frequency, linear-oscillation test machine (SRV) 917
- high-frequency reciprocating rig (HFRR) 30, 914
- highly dispersed silicic acid surface 796
- high oleic sunflower oils (HOSO) 213
- high pressure differential scanning calorimetry 124
- high-pressure liquid chromatography (HPLC) 223, 812
- high-quality hot rolling oils 729
- high shear rate capillary viscometers 44
- high shear-stable fluid (HSSF) 1031
- high-speed cutting (HSC) 578
- high-speed grinding technology 565
- high-speed steels (HSS) 499
- high-temperature bearing tester (HTBT) 31, 929, 930
- high-temperature high-shear (HTHS) 37, 256
- high-temperature thickeners 824
- high-temperature turbine oils 453
- high thermal stability (HTS) 925
- high-tonnage substances 169
- high-vacuum applications 845
- high-VI hydraulic oils (HVLP) 411
- Hi-Jet method 583
- histamine release test 229
- HLB value 513
- holder 646
- hole geometries, drawing 698
- Holland List 185
- hollow backwards 748
- homogenizers 807
- honing oil viscosity 570
 - on workpiece stock 570
- HOSO. *see* high oleic sunflower oils (HOSO)
- hot forging 763
 - demands on lubricants 764

- lubricants 767
- lubricant testing methods 766
- of steel 766
- testing lubricants 767
- hot rolling oils 735
 - presupposes 736
- hot strip, used for cold rolling 736
- hot water quenching 740
- hot workpiece material 763
- housekeeping 664
- HPLC. *see* High-performance liquid chromatography (HPLC)
- human health hazards 196
- hybrid behaviour 70, 1108
- hydration 454
- hydraulic circuits 488
- hydraulic cylinders 348
- hydraulic efficiency test fluids, characteristics of 1033
- hydraulic fluids 14, 147, 216, 284, 353, 461
 - additives for 14, 353, 354
 - base oil active additives 354
 - surface-active additives 354
 - for aircraft 15, 379
 - base fluids and additives 14, 353
 - base oil or base fluid 14, 353
 - characteristics 354
 - secondary characteristics 354
 - tertiary characteristics 354
 - classification of 15, 357, 358
 - hydrostatic applications 357
 - compatibility of elastomers with 352
 - for food and beverage industry 15, 378
 - minimum requirements
 - DIN 51 524, Part 1, HL (Revised Version 2006 – April) 361
 - DIN 51 524, Part 2, HLP – April 2006, DIN 51 524 Part 3 HVLP – April 2006 363
 - new trends and new developments 16, 407
 - air release 16, 409
 - applications 16, 407
 - chemistry 16, 407
 - detergent/dispersant properties 16, 409
 - electrostatic charges 16, 412
 - extreme pressure and anti-wear properties 16, 408
 - filtration of Zn- and ash-free hydraulic fluids 16, 411
 - micro-scratching 16, 413
 - oxidation stability 16, 410
 - shear stability 16, 410
 - static coefficient of friction 16, 410
 - updated standards 16, 413
 - primary, secondary and tertiary characteristics of 14, 354
 - rapeseed oil-based 159
 - rapidly biodegradable based on 351
 - requirements 10, 206
 - and test methods 206
 - selection criteria for 14, 355
 - selection diagram 356
 - standardization of 357
- hydraulic fundamentals 1009
- hydraulic layout, centralized lubrication system 1088
- hydraulic loop circuit designs 1011
- hydraulic oils 357, 888
 - international requirements on 15, 380
 - losses in machine tools 621
 - rapidly biodegradable 201
 - vegetable oil-based 182, 183
- hydraulic oils, physical properties and effect on performance 380
 - ageing stability (TOST test) 15, 393
 - baader method 15, 393
 - air release 15, 390
 - compressibility 15, 388
 - copper corrosion behaviour 15, 392
 - copper strip test 15, 392
 - demulsification 15, 391
 - density 15, 384
 - foaming 15, 391
 - gas solubility, and cavitation 15, 389
 - mechanical testing of hydraulic fluids in rotary vane pumps (DIN EN ISO 20763 [Q]) 15, 395
 - neutralization number 15, 393
 - pour point 15, 392
 - shear stability of polymer-containing lubricants 15, 394
 - steel/ferrous corrosion protection properties 15, 394
 - viscosity and viscosity–temperature behaviour 15, 380
 - viscosity–pressure behaviour 15, 383
 - water content
 - Karl Fischer method 15, 392
 - wear protection
 - FZG gear rig test 16, 395
 - Shell Four-Ball Apparatus, VKA, DIN51 350, 394
- hydraulic power 1001
- hydraulic press, principle of 347
- hydraulic pump and circuit design 32, 1009
 - area of hydraulic application and operation 32, 1010

- fuel efficiency and emissions reductions 32, 1026
- role of hydraulic fluids for energy efficiency 32, 1026
- trends and key factors 32, 1026
- hydraulic fundamentals 32, 1009
- hydraulic system components, and loop circuits 32, 1011
- seals, gaskets and elastomers 32, 1023
- tribology of hydraulic pumps and performance tests 32, 1012
 - gear pumps 32, 1014
 - hybrid pumps 32, 1020
 - piston pumps 32, 1018
 - standardized axial piston pump test rigs and test standards 1019
 - standardized vane pump test rigs and test standards 32, 1015, 1017
- valves 32, 1022
- hydraulic pump design, variety in 1013
- hydraulic pump efficiency curves, characteristic 1027
- hydraulic pump efficiency test rigs, and test methods 32, 1027
- hydraulic pump performance parameters, typical 1013
- hydraulic seals 598
- hydraulic systems 314, 1083
 - circuits and components 14, 347
 - elements of 14, 347
 - circuit components 14, 350
 - hydraulic cylinders 14, 348
 - pumps and motors 14, 348
 - seals, gaskets and elastomers 14, 350
 - valves 14, 350
 - filters 16, 395
 - filtration 16, 398
 - hydraulic fluids
 - contaminants in 16, 396
 - requirements of 16, 400
 - oil cleanliness grades 16, 397
 - supply systems 1083
- hydraulic valves 797
- hydrocarbons 428, 797, 1090, 1104, 1118, 1119, 1121
 - based greases 799
 - oils 37, 92, 1106, 1118
 - solvents 1095, 1107, 1116, 1118
- hydrocracked base oils (HC) 946
 - HC-2 oils 78
 - HC-3 oils 78
- hydrocarbon composition of 79
- hydrocracking process 56
- hydrocyclones 594, 710
- hydrodynamic bearings 20
- hydrodynamic clutches
 - facilitate 308
 - slip-controlled clutches of 311
- hydrodynamic drawing 699
- hydrodynamic effects 569
- hydrodynamic gears 295, 923
- hydrodynamic journal bearing 904
- hydrodynamic lubrication 19, 454, 697, 714, 1081
 - film 876
 - liquid formation 19
 - in roll gap 734
- hydrodynamic lubrication clearance, by Hertzian deformation 20
- hydrodynamic systems 346
- hydrodynamic transmissions 308
- hydroelectric power stations 488
- hydrofinisher 243, 245
- hydrofluoroethers 1117, 1118
- hydroforming process 723, 724, 725, 726, 728
- hydrogen 1105
 - abstraction 119
- hydrogenation process 214, 244
- hydrogen chloride 144
- hydrogen sulfide 286
- hydrolysis 665
 - risk of 324
- hydrolytic instability 140
- hydrolytic stability 94, 98, 454
- hydrolytic stress 213
- hydrophilic emulsifier 509
- hydrophilic porous solids 797
- hydrophobic contaminations 1096
- hydrophobic soils 1109
- hydrostatic dynamic powershift 314
- hydrostatic effects 648
- hydrostatic lubrication system 17, 1081, 1082
 - advantages and disadvantages 1082
 - application 1082
 - with capillary restrictors 1083
- hydrostatic pressures 1121
- hydroxides 785, 802, 1100
 - layers 1091
- 12-hydroxystearate greases 786
- 12-hydroxystearic acid 785, 786, 789, 792, 793
- hygiene 547, 1111
- hygroscopic lubricants 441, 609
- hypochlorites 544

- hypoid gears 295
 - oils 938
- Hy-starting 71
- i*
- ICOMIA (International Council of Marine Industry Associations) 283
- idle wheels 313
- ignitable fluids 182
- ignition map
 - of passenger cars 312
 - of passenger car's 101 kW gasoline engine 964
- ignition residue substances 739
- ILSAC thresholds for GF-2 and GF-3 276
- imidazoline 801
 - derivatives 148
- immersion cleaners 1100, 1109
- immersion heater separation 610
- immersion machines 703
- immersion process 758
- immiscible base oil mixtures 799
- impression die forging 747
- induction time 124
- inductively coupled plasma atomic emission (ICP) 812
 - spectroscopy 30, 895
- industrial aqueous cleaners 1095
- industrial cleaning 1090
- industrial gear oils 40, 319, 320, 325
 - base fluids 325
 - categories 195
 - electrical conductivity 331
 - formulations
 - detergent/dispersant types 14, 333
 - special corrosion protection gear oils 333
 - low-speed wear behaviour 339
 - 10.3.10.5 low-temperature viscosity 339
 - minimum requirements 317
 - Siemens Flender specifications 335
 - slow-running wear behaviour of 340
 - temperature ranges and lifetime 328
 - in wind turbines 339
- industrial hygiene 219
- industrialization 2
- industrial lubricants 39, 118
- industrial oils 137
- inhibitors 1114
- Initiative for the Sustainable Provision of Raw Materials for the Material Use of Biomass' (INRO) 204
- injection boilers 1057
- inorganic fullerenes 803
- inorganic matrix materials 1108
- inorganic particles 34, 1092, 1107, 1119
- inorganic thickeners 795, 801
- Institute of Automotive Engineers (IAE) test 925
- insulating materials
 - oil compatibility of 889
- integrated lube refinery 55
- integrated refineries 55
- interacting surfaces, in relative motion 904
- intercutan test 228
- interferometer-based tribometers 28
- Intermediate Bulk Container 666
- internal combustion engines 215
- internal combustion process 1001
- internal cylindrical grinding i 564
- internal friction 13, 31
- internal high pressure forming 727
- International Agency for Research on Cancer (IARC) 54
- International Chemical Information Database (IUCLID) 175
- International Color Index 138
- International Standards Organization (ISO) 155, 972
 - categories 282
 - draft standard 940
 - ISO DIS 22034-2 or ADDMA 8911, applied for wire dimensions 695
 - ISO 8068 (2006), lubricants, industrial oils and related products (Class L), classification 478
 - ISO Regulation 15380 188
 - VG 320 gear oils 334
 - VG 46 lubricants 426
 - VG 46 turbine oils 461
- international trade 175
- intracutan test 227, 228
- iodine-containing cutting oils 580
- ion-beam-assisted deposition (IBAD) 852
- ion exchange reaction 1110
- ionic emulsifiers
 - chemical structures 510
- ionic organic thickeners 793
- ionic surfactants 1111
- IPBC (3-iodo-2-propinylbutylcarbamate) 544
- IR oil film analyser 1097, 1098
- ISO. *see* International Standards Organization (ISO)
- isoparaffinic solvents 1117
- isopropanol 100
- isothermal/hot die forging 769

j

- Japan, eco-labels 209
- Japanese Automotive Standards Organization (JASO) 280, 972
 - classification, tribo-performance tests with two-stroke engines 973
 - M345 standard 280
 - M394-95 test procedure 958
 - performance categories 281
- Japanese Environmental Association (JEA) 209
- Japanese JAMA (Japanese Automobile Manufacturers Association) 268
- JEA. *see* Japanese Environmental Association (JEA)
- Joint Research Centre (JRC) 169
- JRC. *see* Joint Research Centre (JRC)

k

- Karl Fischer method 332
 - direct titration method 886
- ketones 791, 1119
- kinematic viscosities 32, 42, 100, 786, 882
 - test equipment, measurement of 457
- kinetic friction 16
- Kinetics Technology International process (KTI) 243
 - flow chart 244

l

- laboratory information system (LIMS) 812
- laboratory testing methods 708
- lamellar hexagonal crystal structure 846
- lanolin 147
- lapping powder 571
- laser honing 569
- laser scanners 661
- lattice structure, of metals 640
- lead monoxide 858
- leaks 1055
- lethal concentration 220
- lethal dose (LD50) 220
- lethality test, acute 208
- leucotriene simulation test 229
- Lewis acid-catalyzed process yields 88
- life cycle assessments 195
- light duty automatic transmissions 307
- light-duty axle applications 299
- light-duty diesel engines (DLD) 268
- limiting drawing ratio 686
- linear α -olefins 85
- linear-oscillation test machine 30, 915
- liquefied natural gas (LNG) 286
- liquid colloidal dispersions, destabilization mechanisms 862
- liquid lubricant systems, for warm and hot forging 772
- lithium–bismuth greases 789
- lithium–calcium greases 788
- lithium complexes 787, 788, 794
 - greases 791
 - soaps 789, 791
- lithium greases 788, 797
 - with molybdenum disulfide 864
 - with white solid lubricants 864
- lithium hydroxide 785
- lithium 12-hydroxystearate-based greases 785, 800
- lithium soaps 785, 788
 - based greases 785, 786
 - 12-hydroxystearate–borate complex soap fibres 790
 - thickened grease 786
- load-bearing capacity 864
- load-carrying capacity 784, 940
 - of grease 785
- load-increase speeds 301
- load stages (LS) 938, 939
- logarithmic oil temperature/ageing time curves 948
- long oil drain intervals 218
- low-evaporation ester 158
- low-misting oils 555
- low-speed crosshead engine 289
- low temperature viscosity measurement 340
- low-velocity friction apparatus (LVFA) 31, 309, 919, 957, 958
- low-viscosity hydraulic fluids
 - viscosity-temperature behaviour 314
- low viscosity oils 274, 942
 - silicone oils 443
- low-viscosity systems 38
- L-20 test 925
- L-33-1 test method 926
- L-37 test method 926
- L-42 test procedure 926
- L-60-1 test procedure 927
- lube base oils 53
 - production 72
- lube crudes 62
- lube cycle 1055
- lube hydrocracking, principal elements of
 - base oil manufacture methods 66
- lube oil refining, feeds for 57
- lube points 1053
 - on wheel loader 1069

- lubricants 11, 117, 136, 153, 453, 562, 646, 655, 656, 657, 664, 665, 684, 704, 706, 942, 1053, 1099, 1109
 - acidity 29, 886
 - acute toxicity 220
 - aquatic toxicity 196
 - additives
 - wear-reducing 28
 - ageing processes 118, 887
 - oxidation 118
 - thermal decomposition 119
 - agriculture, economy, and politics 160–161
 - air-release behaviour 884
 - alkalinity 886
 - application 201
 - and selection of 770
 - and types of 664
 - ash content 886
 - automotive applications 319
 - based pollution 157
 - bearings 12
 - behaviour, during forming 668
 - biodegradability 155, 163
 - testing methods 163
 - biotic potential evaluation test 162–168
 - carriers 711
 - classification of 507, 657
 - compounds 643
 - concentration 707
 - conditions 648
 - changes by tribomutation 27
 - consequences 179
 - constructive measures 658
 - containing chlorine 722
 - corrosion tests for 888
 - cost-benefit 330
 - costs 4
 - deep drawing, assessment of suitability of 650
 - demands 2, 766
 - on worldwide 2
 - demulsibility characteristics of 884
 - dependent upon sheet metal thickness, significance of 23, 648
 - ecologically harmless 162
 - economic consequences and substitution potential 158–160
 - ecotoxicity 163
 - ecotoxicological potential 162
 - effects on use of 181
 - efficiency 850
 - emission thresholds 164
 - environmental behaviour 159, 194, 213
 - EP properties 662
 - European eco-label (EEL) 195
 - evaporation loss of 889
 - feed in wet drawing 703
 - lubrication 704
 - films 17, 849
 - foaming characteristics 885
 - formulations 1, 211
 - friction points 1062
 - friction processes 11
 - functions 662
 - for gas engines 286
 - German ecolabels, revision of 201
 - greases 781
 - consistency of 890
 - copper corrosion 894
 - corrosion-preventive characteristics 893
 - dropping point of 890
 - EMCOR test 893
 - high-temperature performance 864, 891
 - oil separation 890
 - over oils, advantages of 782
 - requirements and test methods 207
 - rust test 893
 - shear stability of 30, 891
 - handling
 - safety aspects r e22_End22 219–224
 - hazard indicators 220
 - hydrolytic stability of 888
 - for industrial gears 29, 33, 791
 - composition of 13, 320
 - gear oil 316
 - industrial lubricants 13, 319
 - market shares/market situation 319
 - large diesel engines 1084
 - level switches 1057
 - list of equivalent standardized methods for 30, 896
 - load-carrying film 1081
 - local viscosity 1081
 - manufacturers 5, 6, 11, 708
 - global ranking 7
 - market 216
 - methods 1053
 - mineral oil-based 157
 - mineral oil-free 427
 - MoS₂, effect of 856
 - non-hydrocarbon- based 120
 - oils 137, 293, 326, 427, 783, 845
 - in circulating industrial systems 319
 - documentation 205
 - supply 238
 - oxidation stability 124

- as pastes/high-viscosity products, applying 704
 - points in engine, scheme of 250
 - preparation 197
 - properties 753
 - – effecting workplace 219
 - reducing wear 698
 - refineries 55
 - of refrigeration compressors 436
 - requirements for 196
 - reservoir 1057
 - for rolling
 - – deformation stress 728
 - – friction 25, 730
 - – hygienic commercial requirements 730
 - – rationalization 730
 - – rolling speed 729
 - – surface and material quality 730
 - of screw connections 865
 - selection 650
 - sheet forming 38
 - for sheet metal forming 663
 - special, vegetable oil-based 162
 - statistical data 156–158
 - stress through surface expansion 750
 - subchronic and chronic toxicity 220
 - substance classification list (LuSC-List) 199
 - systems 7
 - technical properties 194
 - technologies 301, 314
 - temperature 709
 - testing methods 333, 751
 - thermal and oxidative stresses 328
 - toxicity 11, 155, 220
 - in tube drawing with a stationary mandrel 721
 - for turbines ISO 8068 specifications 18, 477
 - value 20
 - vegetable oil-based 158
 - viscosity 942
 - water content in 886
 - water separation 29, 884
 - for water turbines and hydroelectric plants 488
 - for wet drawing copper wire 706
 - for wire, tube and profile drawing 693
- lubricants competitor, landscape 5
- lubricating greases
- oxidation stability of 30, 893
 - prolonged grease working 891
 - roll stability of 891
- lubrication systems 11, 21, 33, 124
- multicircuit pumps 1064
 - structure of 1065
- lubrilean – MQL in modern machining centres 1080
- m**
- machine encapsulation 226
- machine room personnel 226
- machine tool components, lubricants 16, 402
- gearboxes and bearings 16, 406
 - hydraulic unit 16, 402
 - slideways 16, 404
 - spindles, main and working spindles 16, 405
- machine tool lubrication 16, 400, 401
- in DIN 8659-1/DIN 8659-2/ISO 5169/ISO 3498 401
 - plans 401
 - problems 16, 406
 - role of machine tools 16, 400
- machining operations
- cast iron 573
 - high-speed steels (HSS) 572
 - stainless steels 572, 573
 - tool steels 572
- macro-emulsions 1101
- macroscopic tribosystems 28
- magnesium 1110
- magnetic drum-type separator 597
- magnetic filters 1121
- magnetorheological fluids 797
- maintenance costs 616
- maleic anhydride (MA) 134
- MAN high temperature (HT) test 467, 468
- manual cleaners 1109
- manual part washing 1103
- manual transmission fluids (MTF) 942
- manufacturers' approvals 269
- Margules equation 46
- marine diesel engine oils 13, 287
- low-speed crosshead engines 288
 - lubricants 288
 - medium-speed engines 288
- marine gear oils 196
- material deformation 13
- material fatigue 23
- material safety data sheets 178
- maximum drawing force 651
- maximum drawing ratio 651
- maximum droplet size distribution 551
- maximum workplace concentration (MAK) 579
- values 221, 551
- mechanical–dynamic test methods 300
- for determining fatigue capacity

- of bearings for transmission applications 943
- of gears 943
- for determining micro-pitting load capacity for transmission applications 940
- for determining scuffing load capacity for transmission applications 937
- for determining wear load capacity for transmission applications 935
- house-internal methods 906
- for internal combustion engines 31, 968
 - area of application and operation of two-stroke engines 31, 969
 - variety of internal combustion engines 31, 968
- original equipment manufacturer (OEM) 906
- tribological system categories 30, 906
- for two-stroke engines 31, 971
- mechanical effects 1102
- mechanical energy 1100
- mechanical manufacturing 1090
- mechanical support 1104
- medium shear-stable fluid (MSSF) 1031
- Meinken flow plan 241
- melting point 785
- membrane filtration purification 1121
- membrane patch colorimetry (MPC) test 472, 473
 - test equipment and results 472, 473
- membrane purification of cleaner fluids 1121
- mercaptans 120
- 2-mercaptobenzimidazoles 123
- 2-mercaptobenzothiazole 150
- mergers and acquisitions (M&A) 5
- metal dithiophosphates 123
- metal fatigue 21
- metal ions 1120
- metal oxides 1090
- metal passivators 9, 149
- metal salts 282
- metal soap-based greases 804
 - batch production
 - with metal soaps prepared in situ 804
 - with preformed metal soaps 804
 - continuous production 806
- metal surface 1106
- metal-to-metal contact 251
- metalworking emulsions 506
- metalworking fluids 187, 1091
 - action mechanism/cutting fluid selection 492
 - cemented carbide metals 497
 - ceramic materials 498
 - circulation system 581
 - automatic backwash filters 596
 - cake filtration 589
 - cartridge filters 595
 - central systems 601
 - centrifuges 596
 - centrifuging 590
 - deep bed filtration 590
 - edge filter 595
 - filter fineness 587
 - filtration processes 588
 - flat bed filters 592
 - flotation 589
 - full flow cleaning 588
 - grinding 584
 - hydrocyclones 594
 - individually-filled machines 21, 585
 - magnetic separation 591, 596
 - main flow solids separation 588
 - metalworking fluid supply 582
 - mixing water-miscible cutting fluids 599
 - monitoring cutting fluids 600
 - neat cutting fluids 600
 - part flow solids separation 588
 - plastics and sealing materials in machine tools 22, 598
 - precoat filters 596
 - screen filtration 589
 - sedimentation 589
 - solid particles, separation of 587
 - solids separation equipment 591
 - storage of cutting fluids 599
 - Swarf concentration 21, 587
 - tramp oil in coolants 585
 - water-miscible cutting fluids 599, 600
 - coatings 498
 - carbide metals 497
 - cooling effect 494, 496
 - cubic boron nitride (CBN) 19, 498
 - cutting fluid
 - geometry/chip flow 504
 - selection 19, 499
 - with various materials 496
 - fast testing methods 504
 - feed rates at constant feed force 503
 - high-speed steels 497
 - ingredients of 508
 - lubrication 493
 - measuring cutting forces, in screening tests 502
 - microbiology 534
 - aldehydes 541

- carbon disulfide 543
- coolants preservation with biocides 539
- determining microbial count 536
- flour tests 537
- formaldehyde release compounds 541
- fungicides 544
- hydrogen peroxide (H₂O₂) 544
- hygienic/toxicological aspects of microorganisms 535
- hypochlorites 544
- isothiazoles 544
- phenol derivatives 543
- quaternary ammonium compounds 544
- reducing/avoiding microbial growth in coolants 537
- water-miscible coolants towards microorganisms 537
- non-cutting (forming) methods 491
- particle size ranges 517
- polycrystalline diamond (PCD) 498
- radioactive tools 504
- requirements 206
- supply, schematic presentations 586
- surface finish 505
- temperature measurement 504
- tool life
 - measurement by fast-screening methods 503
 - and number of parts 19, 502
- metalworking lubricants, carcinogenic effect 221
- metal working oils
 - advantages 622
 - categories 217
 - vegetable oil-based 218
- metathesis 131
- metering 1053
- methyl ethyl ketone (MEK) 60, 1119
- methyl isobutyl ketone 1119
- methyl silicone oils 103
- α-methylstyrene 91
- M 111 FE test 275
- micelles 1111, 1121
- microbial susceptibility 534
- micro-electromechanical systems 28
- micro-emulsions 1101
- microfiltration 1110, 1121
- microorganisms 534, 1101
- micro-pitting rig (MPR) 31, 337, 925, 928, 929, 939, 940
 - damage, on tooth flanks and roller bearings 939
 - load capacity 940
- micro-scutting 925
- microtribology 28
- microtribometers 28
 - fibrefiber-optics-based 28
- mid-range passenger cars 313
- mineral oil-based gear oils 321
 - polyalphaolefins (PAO)
 - synthetic base oils 321
 - polyglycols 13, 322
 - synthetic esters 13, 324
- mineral oils (MO) 17, 33, 319, 321, 324, 440, 486, 782, 785, 798
 - based hydraulic fluids 15, 357
 - classification of 359
 - H hydraulic oils 15, 360
 - HL hydraulic oils 15, 360
 - HLPD hydraulic oils 15, 370
 - HLP hydraulic oils 15, 360
 - HVLP hydraulic oils 15, 360
 - based lubricants 430
 - based multigrades, development of 249
 - based products 158, 332, 427
 - based refrigeration oils 440
 - based special gear oils 320
 - biodegradation by microorganisms 157
 - calorific data of 495
 - free cutting fluid 500
 - polluted ground 185
 - vs. ester oils 159
- minimally toxic 212
- minimal quantity lubrication (MQL) 623, 625, 630, 1077, 1078
 - advantages and disadvantages of 34, 1079
 - coolant medium for drilling 630
 - coolants for minimum quantity lubrication 626
 - dispensing with coolants 623
 - equipment and systems 1079
 - external lubrication 1081
 - internal lubrication 1081
 - lubricant consumption 1078
 - oil mist tests 22, 628
 - technique 628
- minimum quantity coolant systems 626
- minimum quantity spraying system 625
- mini-rotary viscometer (MRV) 252, 882
- mini-traction machine (MMT) 30, 917, 918
- Miscibility gap 449
- mixed ceramics 498
- mixed-film lubrication 1081
- mixed friction model 18
- mixed-soap greases 788
- mixture concentration 447
- mixture regulation 165, 166
- mobil lube dewaxing process' (MLDW) 67

- modern lubricants 149
 - modified FZG gear-test rig 945
 - Mohawk process 243
 - molybdenum disulfide (MoS_2) 144, 645, 802, 855, 856
 - structure 855
 - molybdenum dithiophosphates 802
 - molybdenum rolling 746
 - molybdenum-steel synchronization 301
 - gear-shifting behaviour 301
 - molybdenum sulfide (MoS_2) 758
 - solid-film lubricant 861, 868
 - – coefficient of friction 869
 - – influence of temperature 870
 - – on load at room temperature 870
 - molybdenum trioxide (MoO_3) 855
 - molyphosphatization 760
 - monoalkylbenzenesulfonic acids 147
 - mono-aromatics 54
 - monobloc tools 662
 - monofunctional alcohols 95
 - monograde oils 40
 - and multigrades, comparison of 253
 - monolayer lubrication 28
 - Mooney's formula 44
 - MoS_2 solid-film lubricants 861, 868
 - coefficient of friction 869
 - on load at room temperature 870
 - influence of temperature 870
 - motorization 2
 - mould oil
 - release oils 159
 - requirements 10, 207
 - mucus tissue compatibility tests 229
 - multicircuit pumps 1065
 - multi-criteria approach 209
 - multigrade oils 252, 287, 298
 - multipurpose fluids 315
 - multipurpose greases 783, 786
 - multi-stage cleaning 1101
 - mutagens 221
- n**
- nanomaterials 803
 - nanoscale
 - scanning 28
 - test equipment 28
 - nanoscale probe techniques 28
 - nanotribology 27
 - nanotube-epoxy composites 803
 - nanotubes-reinforced epoxy 856
 - naphthene-based hydraulic fluids 314
 - naphthenes 54, 789
 - naphthenic acids 852
 - sodium and amine salts 512
 - naphthenic base oils 65
 - manufacturing by hydrogenation 7, 63
 - naphthenic chemical bond 53
 - naphthenic distillates 59
 - naphthenic mineral oils 438
 - naphthenic oil 36, 507
 - National Environmental Labelling Organizations 194
 - National Institute for Occupational Safety and Health (NIOSH) 551
 - National Lubricating Grease Institute (NLGI) 783
 - National Marine Manufacturers Association (NMMA) 282, 972
 - National Oil Companies 6
 - native oils/esters 1091
 - natural antioxidants 120
 - natural fatty oils 37, 52, 213
 - natural gas 52
 - natural oils 626
 - and fats
 - – consumption 160
 - natural oxide films 850
 - natural refrigerants 438
 - Navier–Stokes theory 19
 - NBR compatibility 334
 - neat cutting fluids 545, 600
 - base oils and additives 545
 - causes of 549
 - classification of 20, 545
 - composition of 20, 545
 - corrective maintenance 603
 - creation of oil mist 548
 - evaporation behaviour 548
 - low-misting oils 548
 - oil mists
 - – concentration in practice 553
 - – index 553
 - – measurement 552
 - – and oil evaporation behaviour 547
 - – sedimentation and separation of 549
 - – toxicity of 550
 - principal methods of testing 600
 - significance of viscosity 20, 546
 - neat metalworking oils 545, 547
 - ISO 6743/7, DIN 51 385/DIN 51 520 546
 - neat oils 217, 599
 - oil mist characteristics 553
 - neopentane-derived polyols 96
 - neopolyesters 487
 - Netherlands, eco-labels 210
 - neutral cleaners 1109

- neutralization 261
 - number 459, 467, 886
 - – measurement, test equipment 460
 - new lubricants
 - environmental and ecotoxicological behaviour 29
 - Newtonian base oils 39
 - Newtonian flow behaviour 94
 - Newtonian fluids 32, 42, 125
 - Newtonian lubricants
 - flow characteristics 32
 - nickel-phosphorous alloy 918
 - Ni/Mo catalysts 244
 - nitrile butadiene rubber (NBR) 353
 - nitrotriactic acid (NTA) 1114
 - nitrites 1107
 - nitrogen 141
 - oxides 184, 274
 - nitrosamines
 - carcinogenic properties 223
 - nitroxidation 259
 - NLGI Certification Mark 784, 819
 - NLGI grades 000 to 2 1067
 - NLGI Lubricating Grease Guide 807
 - NMMA classification, tribo-performance tests
 - with two-stroke engines 973
 - NMMA TCW 3-R, test criteria for 283
 - N,N'-disalicylidenealkylendiamines 150
 - N,N'-disalicylidene-propylenediamine 150
 - Noack evaporation 77
 - method 76
 - test 215, 257
 - NOEC. *see* no observed effect concentration (NOEC)
 - non-animal testing 170
 - non-converging lubricant clearance
 - Hertzian contacts 20
 - non-ferrous metals 1114
 - passivators 454
 - non-integrated refineries 56
 - non-ionic emulsifiers 510
 - chemical structures 511
 - non-ionic organic thickeners 793, 795
 - non-ionic surfactants 543, 1111
 - non-isolated chemical intermediates 174
 - non-lamellar solid lubricants 858
 - non-Newtonian fluids 43
 - non-Newtonian lubricants
 - flow characteristics 32
 - non-polar contamination 1111
 - non-polar oils 1107
 - non-polar soil 1090
 - non-polar solvents 1091
 - non-standardized spot methods 524
 - non-water-hazardous substances 166
 - non-water-miscible cutting fluids 497
 - non-water-miscible drawing oils 715
 - no observed effect concentration (NOEC) 197, 212
 - norbornadiene 122
 - Nordic ecolabel
 - White Swan 204–206
 - Nordic ecolabel criteria 204
 - Nordic swan criteria 204
 - North American and Asian vehicle market 306
 - not integrated lube refinery 55
 - not water pollutant 158, 165, 168
 - vegetable oils, disposal options 183
 - N-phenyl-1-naphthylamine (PANA) 121
 - nuclear magnetic resonance (NMR) spectroscopy 53, 812
- O**
- obsolete test method 158
 - odour 1104
 - OECD guideline 204 164
 - OECD 301 procedure 163
 - OECD test methods 206
 - OEM recommendation 252
 - off-highway vehicles 307
 - O-formals 543
 - ohmic resistance 1105
 - oil acne (particle acne) 226
 - oil-ageing accelerators 58
 - oil-ageing properties 946
 - oil + air system 1059, 1060
 - applications 1060
 - system description 1059
 - oil-based dispersions 769
 - oil cleaning 742
 - oil consumption and relative oil generated
 - particulate emissions vs. evaporation loss 277
 - oil-cooled rotary piston compressors 424
 - oil-cooled screw 427
 - oil crops
 - domestically grown 160
 - oil dispersions 740
 - oil eczema 226
 - oil ester
 - prices 160
 - oil filters 990
 - oil-free screw compressors 425
 - oil-injected rotary 429, 433
 - oil-injected screw compressors 425
 - oil-in-oil emulsions 8

- oil-insoluble polymers 120
 - oil-in-water
 - phase reversal of 515
 - oil-in-water emulsions 8, 518
 - viscosity of 514
 - oil-lubricating systems 862
 - oil–mist system 1060, 1061
 - applications 1061
 - concentration 555
 - factors affecting 628
 - index 553
 - – on viscosity 554
 - measuring facility 629
 - system description 1060
 - oil performance, leading automobile manufacturers (OEMs) 253
 - oil-refreshing system 218
 - oil-refrigerant mixture 447, 448
 - thermochemical stability 438
 - viscosity of 446
 - oils 34, 1091
 - ageing 480
 - circulation factor 486
 - circulation lubrication 723
 - gear-shifting behaviour 301
 - refreshing method 219
 - solubility 540
 - spillages 158
 - for stationary gas engines 287
 - streaks, formation of 1059
 - stress, history of 254
 - sump 295
 - test result run on GK test bench no. 2 962
 - for two-stroke outboard engines 282
 - volatility of 889
 - V–T characteristics 35
 - oil's ageing process 295
 - oil-soluble dye 515
 - oil-stained clothing 226
 - olefins 122
 - catalytic polymerization of 83
 - hydroformylation 93
 - sulfurization of 143
 - oleic acid 787
 - oleochemical esters 161
 - lubricants, use as 161
 - oleo-chemical industry 2, 5
 - oleochemical products 161
 - oleum treatment 58
 - oligourea 781
 - complex greases 794
 - greases 806
 - powders 807
 - -thickened systems 794
 - OM501 LA Daimler engine 261
 - optimal roughness rates 662
 - organic compounds 1108
 - organic halogen compounds 196
 - organic liquids
 - regulation 168
 - organic matter 1095
 - organic passivators 1107
 - organic phosphates 1114
 - organic soil 1100
 - organic solvents 1121
 - organic surface-active agents 1095
 - organic surfactants 1122
 - Organization for Economic Co-operation and Development test guidelines 212
 - organometallic layer 1091
 - organomodified silicones 520
 - organophosphorus compounds 123
 - organosulfur compounds 123
 - orifice tubes 1063
 - symmetric system 1064
 - OSHA air contaminant permissible exposure limits 551
 - Ostwald viscometer 42
 - oxalation 8
 - oxidation 257, 261, 783, 1109
 - mechanism of 8, 118
 - stability 119, 257, 259, 430, 453, 454, 785
 - – values 466
 - oxides 1095, 1096, 1100
 - boundary layers 662
 - oxidized paraffins 147
 - oxidizing agents 1107
 - oxygen 1105
 - compressors 427
 - -containing atmosphere 858
 - corrosion 690
 - pressure-vessel method 893
 - ozone-depleting refrigerants 440
 - ozonolysis 214
- p**
- packaging 1090
 - PAG. *see* Polyalkyleneglycols (PAG)
 - PAG-based refrigeration oils 442
 - PAG gear oils
 - thermal and oxidative decomposition 323
 - PAG industrial gear oils 324
 - paint-compatible esters 1119
 - paints 1099
 - palm kernel oil
 - demand 160

- palm oil demand 160
- paraffin crystallization 129
- paraffinic base oil 454
- paraffinic bond hydrocarbons 321
- paraffinic carbon 883
- paraffinic chemical bond 53
- paraffinic mineral oils 439
- paraffinic oils 36, 59
- paraffinic solvent refined cuts, distillation
 - curves of 74
- paraffins 38, 1117
- Parker–denison T6CM 1029
- particle emissions 215
- particle size 788, 802
 - terminology 516
- particulate emissions 277
- particulate matter (PM) 184
- particulates not otherwise classified (PNOC) 551
- partition coefficient 212
- Pascal’s hydrostatic principle 347
- Pascal’s law 14, 346
- passenger car (PC) 954
 - engine tests 258
 - performance tests for four-stroke engines 993
- passivation 34, 1102, 1106
- passivators 1107
- pastes 34, 665, 1092
- PBT. *see* persistent, bioaccumulative, and toxic (PBT)
- PBT and vPvB, criteria for identification 173
- PCS Micro-pitting rig MPR 941
- PEG. *see* polyethylene glycols (PEG)
- penetration 890
- penicillin 536
- Pensky-Martens closed cup method 884
- pentachlorophenol 219
- pentaerythritol (2,2-bis(hydroxymethyl)-1,3-propanediol) 94, 135
- PEP additives 144
- perchloroethylene 1118
- perfluorinated ethers 799
- perfluorinated polyethers 92, 104
- perfluoroalkylene ethers 795
- perfluoroalkylpolyethers (PFPE) 101
 - shear stability of 101
- perfluoropolyalkyl ethers 102
- perfluoropolyether 781
- performance additives 255
- performance tests, synchronizer applications
 - and 31, 948
 - area of application 31, 948
 - function and tribology of the synchronizer 31, 948
 - standardized test rigs and test methods 31, 952
- permissible exposure limit (PEL) 551
- permissible oil 221
- peroxide decomposers 120, 123
- persistent, bioaccumulative and toxic substances (PBTs) 170, 172
- persistent organic pollutant (POP) 173
- petroleum base oils
 - evaluation of 78
- petroleum base oils, classification of 78
- petroleum derivatives 1106
- petroleum hydrocarbons 184
- petroleum products 54
 - carcinogenicity of 54
- petroleum sulfonates 146
- Peugeot DV4 267
- Peugeot DV4TD 259
- Peugeot TU3MS engine test 259
- phase-in substances 171
 - deadlines for registration 171
- phase reversal 514
- phenates 131
- phenolic antioxidants 120, 454, 472
- phenolic polymers 849
- phenolic resin solid-film lubricant 868, 869
- phenoxyethanol 543
- phenoxypropanol 543
- phenylmethylsilicone 104
 - oils, lubricating properties 104
- phenylmethylsiloxane series 103
- phosphates 1108, 1114
 - coating 757
 - esters 97
- phosphatizing 8, 664, 712, 718, 722, 755, 759
 - baths for aluminium 722
- phosphazenes 107
- phosphites 140
- phosphonates 1114
- phosphoric acid 789
 - tertiary esters of 97
- phosphoric acid esters 98, 477, 487
 - amine salts 512
- phosphorous 9, 122, 139, 274, 276, 278, 1092
 - containing additives 274
- phosphorus-based additives 326
- phosphoruspentasulfide 132
- phosphorus sulphur 326
 - compounds 326, 338
- photochemical polymerization 101
- photodegradation 123

- phthalocyanines 796
- pH value 1109, 1110
- physical vapour deposition (PVD) 9, 498, 852
 - coating techniques 721
- physicochemical properties 256
- pickling 34, 1100
 - agents 1100
- piezoresistive pressure gauge 48
- pigments 865
- PIQSA Ulibarri in Spain 246
- piston
 - assembly of a four-stroke engine 978
 - cleanliness 261
 - compression rings 981
 - compressors 421, 423, 428
 - distributors 1057
 - lubrication 261
 - oil control rings and joints 981
 - pin design 979
 - pump design 1018
 - with ring groove 1072
 - rings 12
 - rod 1062
 - skirt 980
 - springs 1058
- pitting 259
 - damage, on tooth flanks and roller bearings 942
 - test PTX-C/10/90 944
 - test PTX-C/SNC/90 944
- plain bearing 19
- plant growth test 164
- plant protection products 174
- Plant Protection Products Directive 174
- plastic deformation (PD) 14, 333, 492
- plastic fluid flow 43
- plasticizers 2
- plastic lubrication 877
- plastic materials
 - in machine tools 598
- plate viscometer 46, 47
- plating 664
- ploughing wear 22
- poison categories 220
- poisoning effects 274
- Poisueuille's equation 42
- polar additives 117, 220
- polar anticorrosion additives 117
- polar compounds 1108, 1119
- polarity 1118, 1119
- polarization 1105
- polar lubricant additives 643
- polar materials 1109
- polar nature, of water limits 1107
- polar soils 1107
- polar surfaces 1108
- pollutants 153
- polyalkylated naphthalenes 129
- polyalkylated oligomers 90
- polyalkylene glycols 96, 98, 99, 100, 120, 442
 - -based refrigeration oils 442
 - oils 443
 - polar nature of 100
 - polyphenyl ethers 102
 - polysiloxanes 103
 - synthetic base oils 322
 - synthetic industrial gear oils based 328
- polyalkyleneglycols (PAG) 213, 296, 443
- polyalkylenesulfides 108
- polyalphaolefins (PAO) 78, 80, 85, 86, 87, 88, 90, 214, 279, 321, 322, 324, 325, 326, 331, 332, 353, 430, 440, 507, 786, 798, 799, 826, 946
 - -based gear oils 322, 338, 342
 - development of 80
 - in lubricant 322, 426
 - synthetic gear oils
 - – advantages 329
 - oligomers 87
 - production 86
 - synthetic industrial gear oils based 328
- polyamides 795
 - powders 802
- polyanhydrides 791
- polybutenes 89, 132, 280, 798
- polybutene succinimides 279
- polybutenylsuccinic anhydride, derivatives 89
- polycarbonic acids 1114
 - salts 1114
- polychlorinated biphenyls (PCB) 184, 239
- polycondensation processes 119
- polycrystalline sinter diamonds 697, 699
- polycyclic aromatic hydrocarbons (PAH) 11, 53, 221, 222
- polycyclic aromatics (PCA) 53
- polycyclic hydrocarbon molecules 90
- polydimethylsiloxane (PDMS) 443
- polyethers 100
- polyethoxylated substances 1113
- polyethylene glycols (PEG) 137, 214
- polyethylenes 795
- polyglycol-based lubricants 323
- polyglycol ether 513
- polyglycols 157, 214, 323, 325, 781
 - big disadvantage of 323
 - thermal decomposition of 323
- Polyglycols EO:PO, mixing ratio 322
- polyhedral honeycomb bubbles 531

- polyimides 849
 - polyinternalolefin
 - diagram 88
 - polyisobutene (PIB) 88
 - polyisobutene succinic ester 135
 - polyisobutylene rubbers 88
 - polymer compatibility 1119
 - polymeric structure modifiers 791
 - polymeric surfactants 1121
 - polymerized perfluorinated hydrocarbons 795
 - polymers 795
 - polymethacrylates 137
 - polyol esters (POE) 441, 799
 - oils 438
 - polymerization of 95
 - polyphenyl ethers
 - oxidation stability 102
 - polyphenylsulfides 108
 - polypropylene glycols (PPG) 214
 - polysulfides 546
 - bridges 142
 - polytetrafluoroethylene structure 848
 - polytetrafluoroethene 144
 - polytetrafluoroethylene (PTFE) 802, 847, 849
 - belts 875
 - polymers
 - in microsphere form 849
 - powders 799
 - polyurethanes 797
 - POP. *see* persistent organic pollutant (POP)
 - PORD. *see* process-orientated research and development (PORD)
 - potentiometric titration 886
 - depressants 8, 129
 - measurement, test equipment 459
 - PPG. *see* polypropylene glycols (PPG)
 - precipitation 529, 1115
 - precision cleaning 1107
 - precleaning 1100
 - precoat filtration 590
 - prelube-type oil 675
 - pre-lubrication distributor 1055
 - pressure chambers 424
 - pressure curve
 - with constant tube cross section 1063
 - pressure-sintered hard metals 715
 - pressure switches 1057
 - pressure–viscosity behaviour 37
 - prick test 228
 - primary antioxidants 120
 - primary used oil biodegradation
 - definitions 240
 - principal extractive refining processes (IFP) 241
 - Private Equity 6, 672
 - process-orientated research and development (PORD) 175
 - products
 - ester-based 216–219
 - optimization 158
 - profile drawing 717
 - programmable electronic control unit 1057
 - progressive wear 25
 - proportionality constant 31
 - propoxylates (PO) 1113
 - PROP technology 243
 - flow chart 244
 - protected water zones 187
 - protective skin 735
 - Pseudomonas* bacteria 538
 - pseudoplastic behaviour 39
 - pseudoplastic fluids 44
 - pulse width 988
 - pump circulating system 530
 - methods 533
 - pump efficiency tests and field test verification, test results of 32, 1031
 - pump feeds 1055
 - pump inlet temperature function
 - axial variable piston pump flow rate 1036
 - pump performance tests rigs, and test standards 1021
 - pump's delivery rate 1063
 - punch edge 645
 - pure vegetable oils
 - disadvantage 161
 - push belt variator, in CVT gearbox 965
 - pussy blisters 226
 - pussy infections 226
 - pyodermous 226
 - pyromellitic acid 95
- q**
- quarto-roll stand 735
 - quasi-catalytic effect 1114
 - quaternary ammonium compounds 795
 - quenching oils 1106
- r**
- R22 440
 - R134a 442, 443
 - radial piston pump 349
 - radiated heat 486
 - radiation-resistant hydraulic fluids 102
 - radical scavengers 120, 123

- radiocarbon method 199
- radionuclide technique (RNT) 254, 276
- radionuclide wear measurement technique 25
- Raoult's law 808
- rape seed oil 143
 - applications 161
 - demand 160
 - hydraulic fluids, disposal possibilities 184
- rapid air release, and low foaming 454
- rapidly biodegradable hydraulic fluids
 - according to ISO 15380 194
- rapid oil circulation times 160
- Ravenfield viscometer method 882
- reactive polymers 786
- reactive soaps
 - in connection with zinc phosphate coatings for cold extrusion lubrication 757
- reactors, greases manufacturing 805
- real lubricant 785
- reciprocating piston compressors 423, 428
- reclaiming/reconditioning
 - definitions 240
- recommended an exposure limit (REL) 551
- recondensation 1105
- recrystallization temperature 749
- recycling
 - definitions 240
 - and Waste Law 180
- redox indicators 537
- reduction factors, for re-lubrication cycles 816
- reference viscosity 18
- refining processes 55, 79, 184
- refractive index 883
- refrigerant CO₂ 443
- refrigerant compressor 445, 448
- refrigerant concentration
 - mixture density 449
 - mixture viscosity 448
- refrigerant miscibility 448
- refrigerant solubility 436
- refrigeration circuit 444
- refrigeration oils 436, 446, 463
 - classifications of 17, 438
 - – important refrigerants 439
 - compressor 444
 - copper plating 443, 444
 - DIN 51 503-1 437
 - fully synthetic refrigeration oils 17, 440, 441
 - mineral oils (MO)-dewaxed naphthenic refrigeration oils 438
 - mineral oils (MO)-paraffinic refrigeration oils 439
 - minimum requirements of 17, 436
 - miscibility gap 448
 - mixture concentration 17, 447
 - mixture density 448
 - mixture viscosity 17, 447
 - natural refrigerant CO₂ 443
 - overview 436
 - polyalkylene glycols (PAG) 17, 442
 - – for NH₃ 442
 - semi-synthetic refrigeration oils 17, 440
 - viscosity selection 445
- refrigeration system 437, 444
- refrigerator oils 90
- regional lubricants breakdown, development 3
- regional per capita lubricants demand 4
- registration dossier 175
- Registration, Evaluation, and Authorization for Chemicals (REACH) 169
 - REACH Implementation Project (RIP) 169
 - vs. GHS 176
- regular use chemicals, environmental legislation 180–184
- Reichert's friction 909
 - Wear balance, and Brugger apparatus test standards 909
- Reichert Wear test (RVT) 502
- Reiter's retention charts 550
- relubrication 1056
 - intervals 814
- remaining useful life evaluation routine (RULER method)
 - test equipment and results 471
 - test solutions 471
- renewable resources
 - raw materials, technical application 162
 - requirements 205
 - technological potential 155
- RENOLIN ETERNA 46
 - air release properties (LAV) 462
 - density, depends on temperature 456
 - specific heat, measurement 469
 - surface tension, measurement 470
 - thermal conductivity, measurement 468
 - vapour pressure, measurement 469
- RENOLIN UNISYN CLP 220/320 338, 342
- Ren Smörja–Clean Lubricants' project 207
- replenishment, of cleaning solutions 1122
- replicate tests 929
- reprocessing
 - definitions 240
- re-refining process 184, 237, 239, 246
 - definitions 240
 - by propane extraction 243
 - requirements concerning 206

- with thermal clay treatment 242
 - of used oils 241
 - residual oil quantities 427
 - residual surface contaminations 1096
 - resin bonded grinding wheels 566
 - resin-bonded solid lubricants 865
 - resistance to forming 23, 643
 - restrictor systems 1063
 - return oil scheme 205
 - Revised European eco-label (EEL)
 - directive 2011/381EU 195
 - Reynolds equation 21
 - rheological properties 256
 - ribological tasks 737
 - ring upsetting test 751
 - rinsing 34, 1106
 - Rio Earth Summit 176
 - RIP. *see* REACH Implementation Project (RIP)
 - risk-based approach 172
 - roll coating 744
 - rolled wire
 - after heat treatment 711
 - roller bearing damage
 - damage, types of 31, 933
 - types of 31, 933
 - roller bearings 14, 18, 25, 874, 924
 - damage, types of 31, 933
 - test apparatus 31, 930, 931
 - tooth flanks, scuffing damage 936
 - types for industrial and automotive gear applications 924
 - roller roughening methods 661
 - roll gap, speed and pressure 732
 - rolling aluminium sheet 742
 - rolling and sliding motions
 - mixing 15
 - rolling contact fatigue 905
 - rolling emulsions 734, 737
 - rolling friction 14, 15
 - rolling oils 737, 742
 - rolling process 730, 731, 746
 - rolling steel sheet 735
 - circulation systems for emulsions 738
 - emulsions 737
 - finest sheet cold rolling 740
 - high alloy steel sheet 741
 - hot rolling 735
 - re-rolling 740
 - sheet cold rolling 736
 - strip cleanliness and annealing 739
 - rolling wear 25
 - roll slipping 734
 - roll-up cleaning mechanism, schematic diagram of 1094
 - rope friction 701
 - rotary compressors 421
 - rotary engines 32, 996
 - application and operation of 32, 996
 - first phase – intake 997
 - fourth phase – exhaust 998
 - second phase – compression 997
 - third phase – combustion 998
 - tribology of 32, 998
 - rotary internal combustion engine 997
 - rotary piston compressors 427
 - lubrication of 424
 - rotary pressure vessel oxidation test (RPVOT) 887
 - industrial gear oils 330
 - rotary vane compressor
 - lubrication circuit 425
 - rotary vane pumps 348, 349
 - rotary viscometers 882
 - rotating pressure vessel oxidation test 123, 861
 - test equipment 466
 - rotational rheometer 46
 - rotational viscometers 46
 - roughness
 - interrelationship with friction 28
 - rates 663
 - surface overrolling 715
 - R-phrases 165
 - rubber industry 2
 - rubbing test 228
 - rust inhibitors, function of 146
 - Ryder method 925
- S**
- safety data sheets (SDS) 175
 - information 177
 - Safety Kleen process 244, 245
 - salicylates 131
 - antioxidant properties 131
 - salinity 1092, 1102, 1115, 1122
 - salt splitting 608
 - saponification 6, 1108
 - saturated fractions 53
 - saturated synthetic esters 160
 - Schweisfurth–Arnold method 536
 - Schwing-Reib-Verschleiß-prüfgerät (SRV) 915
 - machine 916
 - scratch testing 28, 228
 - screw compressors 424, 428
 - screw lubrication 872
 - applications 873
 - scuffing load capacity, calculation of 937
 - SDS. *see* safety data sheets (SDS)

- sealing 424, 592
 - capsule differential scanning calorimetry 124
 - oil compatibility of 29, 889
- seborrhoea 226
- secondary antioxidant character 120, 255
- sedimentation 185, 550
- Selby's model 126
- selective catalytic reduction (SCR) 274
- self-ignition temperature 487
- self-lubricating metal films 848
 - organic substances 847
- semi-plastic lubricant carrier 713
- semi-raffinates 59
- semi-stable emulsions 741
- semi-synthetic cutting fluids 526
- semi-synthetic products 522
- semi-synthetic refrigeration oils 440
- semi-synthetic turbine oils 487
- Sendzimir 742
- separating water-miscible cutting fluids, by
 - thermal methods 610
 - immersion heaters 610
 - incineration 610
 - thin-film evaporator 610
- sequestrants 35, 1114
- sequestration 1110
- severe heavy duty (SHPD) 261
- sewage system 1114
- sharp quartz particles 22
- shear cutting 652
- sheared zone, breakdown in stamping 654
- shear loss mechanism 126
- shear rate 31
 - dependent viscosity 21
 - effect on viscosity 37
- shear stability 38, 257, 788
 - tests 127
- shear stress 22, 31, 45
 - shear rate relationship 43
- sheet metal forming 644
 - lubricants 667
 - lubrication, trends in 671
 - operations, tools used in 661
 - processes 640
 - surface treatment of tools 663
- sheet metal working lubricants 639
 - aluminium tube 722
 - aluminium wire drawing 715
 - borax, as lubricant carrier 712
 - copper tube 723
 - drawing aluminium wire 714
 - drawing machines 25, 715
 - hydroforming 25, 723, 727
 - process configuration 725
 - process principle 725
 - tribological aspects 25, 727
 - lime, as lubricant carrier 712
 - lubricant carrier layers 711
 - metal coatings 713
 - nickel 716
 - oxalate coatings and silicates 712
 - phosphate as lubricant carrier 712
 - profile drawing steel 716, 717, 718
 - requirements 710
 - stainless steel 716
 - steel tube 722
 - steel wire drawing 710, 713
 - titanium tube 722
 - tool coatings 720
 - tube-drawing methods 718
 - tungsten 716
- sheet reduction 730
- sheet steel processing 729
- shell-roller test 809
- shock absorbers 797
- shock test 938
 - increased oil temperature 938
- short-term failure, of system 294
- showering 770
- silahydrocarbons 108
- silicates/(ortho)silicic acid esters 108, 713, 1107, 1108
- silicic acid 803
- silicic ester oils formation 104
- silicon carbide (SiC) 571
- silicon defoamers 136
- silicone 455, 781
 - free defoamers 137
 - oils 104, 797, 799
 - methyl-to-phenyl ratio 104
 - thermal decomposition 104
- simple hydraulic circuit, schematic illustration of 348
- single atomic groups, movement analysis 28
- single-/double-cone synchronizers 949
- single-line system 1055
 - applications 1056
 - parallel system 1057
 - with piston distributors 1057
 - with ring line 1058
 - structure 1057
 - system description 1055
 - in total-loss lubrication 1056
- single-mass flywheel (SMF) 991
- single-use recycling, definitions 240

- sinker 49
 - bulk compressibility 49
 - coefficient of thermal expansion 49
 - viscometer 48
- sinter-steel 301
- Sisko equation 39
- SKF Lubrication Systems Germany AG 1053
- SKF R2F test 811
- skimmers 1101, 1102
- skin
 - blood circulation 230
 - care 231
 - colour 230
 - compatibility testing 227
 - damages 225
 - defense mechanism 225
 - eczema 225
 - elasticity 230
 - function tests 229
 - moisture 230
 - oiliness 230
 - pass rolling mills 740
 - pH 230
 - problems
 - lubricants, caused by 224–231
 - protection emulsions 231
 - protection products 231
 - structure and function 225
 - thickness 230
 - working lives, role in 225
- slide-bearing lubrication 875
- sliding friction 13, 14
- sliding/rolling ratio 15
- sliding wear 25
- slip-controlled torque-converters 311
- slip-type drawing machines 701
 - wire drawing machine 703
- sludge dispersion 261
- smearing 937
- soaps 511, 665, 756, 758
 - anions 785
 - cations 785
 - deterioration 827
 - formation 530
 - greases, ten-point schedule, batch production of 804
 - in lubrication technology 852
- Society of Automotive Engineer (SAE) 928
 - classification system 256
 - 20/30/40 engine oils 424
 - No. 2 machine 958
 - SAE 2 rig 309
- sodium complex soap-based greases 793
- sodium gluconates 1114
- sodium greases 787
- soft materials 1104
- soft metal layers
 - lubricating effect 850
- soil and ground water contamination
 - by lubricants 157
- soil protection, German law 185
- soldering 663
- solenoid magnets 350
- solid-film lubricants 867
- solid forming
 - by cup backwards extrusion 752
- solid friction 17
- solid lubrication 645, 646, 665, 802, 843, 845
 - adsorbed films 858
 - applications of 872
 - bonded solid lubricants/dry-film lubricants 865
 - boron nitride 856
 - in carrying media 861
 - characteristics 852
 - chemically active substances 852
 - chemical stability 859
 - classification of 28, 845
 - compounds 144
 - designing of 844
 - dispersions/suspensions 862
 - friction 18
 - graphite-C 853
 - greases/grease pastes 863
 - heat stability of lamellar 857
 - industrial uses 29, 871
 - chain lubrication 876
 - plastic and elastomer lubrication 876
 - roller-bearing lubrication 874
 - screw lubrication 872
 - slide bearing 29, 875
 - lamellar solid lubricants, crystal structures of 853
 - mechanical assemblies and components 843
 - mechanical lubricants 847
 - mechanical properties 859
 - melting point 858
 - metal forming
 - extrusion 747
 - forging and extrusion 747
 - impression die forging 748
 - open die forging 748
 - upsetting 747
 - molybdenum disulfide (MoS₂) 855
 - particle size 860
 - pastes 864

- on phosphatized surface 760
- powders 860
- purity 859
- requirements 861
- self-lubricating plastic plain 875
- self-lubricating substances 847
 - chemical surface layers 850
 - glasses 850
 - inorganic compounds 850
 - metal films 850
 - metal powders 851
 - organic compounds 847
 - substances with lubricating properties 28, 850
- soaps 852
- structural lubricants 846
- substances with indirect lubricating properties 28, 851
- suspensions 8
- thermal conductivity 858
- tungsten(IV) sulfide 856
- wet application 759
- solvency 1119
- solvent-neutral (SN) grades 321
- solvents 1105
 - cleaners 1115, 1118
 - data 222
 - extraction 59
- solvent vapour cleaning 1106
- sonic shear test method 919
- soya harvest 160
- soybean oil, demand 160
- specific heat 468
- specific immune globulin E(IgE) test 229
- specific loads 294
- speed reduction 920
- sperm oil products 143
- spinning separators 1120
- splash lubrication
 - for chains 1078
- splitting water-miscible cutting fluids 607
- spray application 770
- spray cleaning 1102, 1109
- spraying 770
- spraying nozzles 1106
- spray nozzle 771, 1079
- spray techniques
 - in die forging 771
- spray washers 1102
- spur gear pump 989
- stainless steels 573, 718
 - based on chromium, nickel, tungsten and vanadium 497
- sheet on a multi-roll stand using rolling oil 743
- stamping 654, 655
- standardized and non-standardized test machines, and test methods 921
- standardized dynamometer tests 275
- standard lubricants 730
- standard oil development 6, 44
- Staphylococcus aureus 536
- static friction 16
 - coefficient of friction, definition 16
 - force 903
- steam temperatures 453
- steam turbines 453
 - lifetime of 485
 - oils 454
- stearic acid 789
 - soaps 786
- stearylamidoterephthalic acid 793
- steel
 - ferrous corrosion protection, test equipment 464
 - machining operations 572
 - warm extrusion of 763
 - wires 710
 - dimensions 695
 - lubricants, criteria for selection 711
 - tensile strength 710
- stern tube
 - greases 196
 - oils 196
- stick-slip 16
- Stockholm Convention 173
- strain 641
 - flow curves 642
 - optimized structural parts 724
 - rate 643
- strategic commercial targets 160
- Strategy for Future Chemicals Policy 169
- streptomycin 536
- stress profile
 - for friction and lubrication 750
- stretch drawing
 - and a combination of stretch and deep drawing 652
- stribeck diagram 19
- Stribeck graph 18, 31, 917
- strip coefficient of friction 651
- strip drawing test 651, 680
 - tester and tool 684
 - tester to assess lubricants 652
- structural lubricants 846
 - analyses 883
- structural viscosity 37, 781
- structure global lubricants industry 6

- structure modifiers 801
- structure-viscous behaviour 37
- subacute toxicity 220
- submicrometre graphite particles 28
- substances categories
 - exempt from registration 174
- substances of very high concern (SVHC) 202
- substrates (workpieces) 1090
- sub-surface fatigue/pitting and performance tests 31, 941
- succinic acids 147
 - derivatives 216
- Sudan dye 515
- sulfated oils 512
- sulfates 1115
- sulfonates 133, 146, 512, 792
 - model of structure 133
 - petroleum 133
 - synthetic 133
- sulfonation, of natural fats 512
- sulfur 8, 9, 122, 141, 1092
 - carriers, mechanism of 142
 - compounds 454
 - content 276
- sulfur dioxide (SO₂) 59, 184
- sulfur-free diesel fuels 274
- sulfuric acid refining process 241
- sulfurized esters 96
- sulfurized fatty acid methyl esters 143
- sulfurized fatty materials 215
- sulfurized fatty oils 546, 754
- sulfurized hydrocarbons 143
- sulfurized mineral oils 754
- sulfur or halogen contamination 287
- sulfur-phosphorus compounds 140
- sunflower oils
 - lubricant base oils, use as 161
- superfluous distributor outlet ports 1056
- superplane hard-solid surfaces 663
- Super Tractor Oil Universal (STOU) 284, 315, 960
 - multi-functional farm 316
- surface-active additives 17, 24, 326
- surface carbon, determination of 1097
- surface chemistry 1096
- surface coating 1090
- surface engineering 905
- surface expansion 755
 - for hollow backward cup extrusion 756
- surface fatigue 23
- surface foam 136
- surface-hardenable GG 25 CrMo, GGG 60 and GGG 70 662
- surface microstructure 660
- surface phenomena, lubricants 884
- surface pressures 643, 648
- surface roughness 19, 905, 1090
 - coefficient of friction 662
- surface tension 470, 1095, 1098, 1105
 - function of surfactant concentration 1112
 - inks 1098
 - solid materials by ink method, determination of 1099
- surfactants 508, 1090, 1095, 1106, 1108, 1110, 1121, 1122
 - at interphase of oily metals 1111
 - monitoring, methods for 1122
- suspensions 862
- sustainability, as driving force in industry 1
- SVHC. *see* substances of very high concern (SVHC)
- Sweden standard 206
- Swedish National Chemicals Inspectorate 207
- synchronized manual transmission 305
- synchronizer performance 953
- synergistic mixtures 123, 1095
- synergy 1110
- syngas 73
- synthesized lubricating oils, consumption of 83
- synthetic alkyl benzenes 90
- synthetic base oils 83, 105, 205, 798, 799
 - comparison of 109
 - lubricating 83
 - relative costs of 84
- synthetic engine oils 255, 276
- synthetic esters 37, 92, 213, 324, 325
 - advantages 161
 - based lubricants 324
 - carboxylic acids 92
 - carboxylic esters 95
 - complex polymer 8, 96
 - dicarboxylic acid esters 93
 - fluorinated carboxylic acid esters 97
 - oils 428, 627
 - polyol esters 94
- synthetic grease 781
 - oils 333
 - – market shares 320
- synthetic hydrocarbons 84, 296, 322, 781, 798
 - alkylated aromatics 89
 - hydrocarbons 90
 - polyalphaolefin (PAO) 85
 - polybutenes 88
 - polyinternalolefins (PIO) 87
- synthetic lubricants 84, 296, 682
 - mixtures 109

- oils 105
- synthetic oils 250
- polyolester oils 443
- synthetic polyalphaolefins (PAO)- or HC-based fluids 346
- synthetic sulfonates 147, 512
- t**
- tallow glands 225
- tapping efficiency 503
- tapping-torque test 502
- Taylor equation 503
- TCW 3-R classification 282
- TCW specification 282
- TDL-EP grades 427
- technical cleaning process 1089
- technical crops 161
- Technical University of Aachen 29
- TEHD. *see* thermo-elasto-hydrodynamic lubrication
- temperature-controlled splash lubrication 944
- temperature greases 787
- temperature, influences solubility of non-ionic surfactants 1112
- temporarily thickened fluids 796, 797
- temporary shear stability index 126
- T4-engine tests for typical ACEA engine oils 277
- tensides 744
- tensile test 644
- tensile yield strength 740
- teratogens 11, 221
- terephthalic acid 793
- termination lubrication systems 1055
- terpolymers 99
- test fluids/test procedure 1037
- testing tribological characteristics 682
 - cup drawing 685
 - general considerations 682
 - strip drawing 683
- test standards
 - diesel injector apparatus 920
 - FE9 roller bearing applications 932
 - high-frequency reciprocating test machines 916
 - IP 166/77 925
 - Timken test machines 915
- test standards and synchronizer materials, for tribological tests 953
- tetrafluoroethylene (TFE) 848
- 2,2,3,3-tetrafluorooxetane
 - Lewis acid-catalyzed polymerization 101
- tetra(n-alkyl)methanes 91
- tetraureas 794
- theoretical oxygen demand 212
- thermal conductivity 468, 799, 850, 979
- thermal convection 1100
- thermal deasphalting (TDA) 246
- thermal oxidation 289
- thermal-oxidative resistance 214
- thermal stability 257, 284, 354, 529
 - fluorinated esters 97
- thermal stress 488
- thermal volume-expansion coefficient 386
- thermo-elasto-hydrodynamic lubrication 6, 21
 - lubrication theory 21
- thermogravimetry (TG) 812
- thermostatic control 529
- thickeners 781, 784, 793, 799, 824
 - competitiveness of 784
 - components, dimensions of 800
- thickening agents 781
- thickening efficiency 126
- thin-film vacuum distillation 243
- thioethers 120
- thiophene derivatives 123
- thiophosphonates 132
- thiophosphoric acid esters 141
- thixotropic 38, 571
 - behaviour 788
 - lubricants
 - flow characteristics 39
- thread-shaping screws 873
- three-body abrasion 22
- threshold limit values (TLV) 222, 551
- time-weighted average (TWA) 551
- timing belt 987
- timing chain 987
- Timken test machine 811, 913, 914
- tin sulfide (SnS₂) 802
- titanium carbon nitride (TiCN) coatings 499
- titanium complex greases 793
- titanium, hot rolled 746
- titanium nitride (TiN) 499
- TLV. *see* threshold limit values (TLV)
- tolyltriazole 149
- tool steels, machining operations 572
- tool stress
 - die forging 765
- tool surface
 - SEM images 670
- tool wear
 - internal and external metalworking fluid supply 583
- tooth contact lubrication 904
- tooth flank

- performance tests 31, 939
- scuffing/scoring and performance tests 31, 936
- surface fatigue/micro-pitting 31, 939
- types of 31, 933
- wear performance tests 31, 934
- tooth fracture 31, 944
- top dead centre (TDC) 423
- topographical roughness 28
- torque converters 295, 297, 311
- TOST test 467
 - test equipment 466
- total aromatic content 222
- total base numbers (TBNs) 289, 885
- total energy losses, in a heavy-duty vehicle 1006
- total immune globulin E(IgE) test 229
- total-loss applications 218
- total-loss lubrication systems 1055, 1087
 - dual-line 1055
 - multipiston pumps 1055
 - oil–air lubrication 1055
 - oil–mist systems 1055
 - progressive systems 1055
 - restrictors and metering valve distributors 1055
 - single-line 1055
- toxic eczema, acute 226
- toxicity 1104
- toxicological reasons 788
- trace elements 184
- traction fluids 314
- tractor oils 283
 - manufacturer specifications for 285
 - transmission oils 196
 - types, application of 284
- traditional solvent refining 62
- transcritical air-conditioning systems 443
- transepidermal water loss (TEWL) test 229
- transesterification 214
- transesterified ester oils 213
- transferable torque 314
- transmission systems 314
- transmission trends, with regard to tribology and oil ageing 31, 945
- transport 1090
- TRGA 509 578
- trialkyl phosphates 98
- triaryl phosphates
 - thermal stability 98
- triarylphosphites 140
- triazine derivatives 106
- triazoles 1107
- tribochemical friction 145
- tribochemical reactions 17, 21, 23
 - layers 24, 139
- tribochemical wear 23, 25
 - tribological system 23
- tribochemistry 12
- tribological conditions
 - in flange area 647
- tribological demands 720
- tribologically stressed surfaces
 - changes 27
- tribological mechanical–dynamic testing 30, 907
 - Brugger apparatus 909
 - diesel injector apparatus 31, 919
 - Falex test machines 910
 - – block-on-ring test machine 910
 - – high-performance multispecimen test machine 911
 - – pin test machine 911
 - – tapping torque test machine 913
 - four-ball apparatus 30, 907
 - high-frequency reciprocating rig (HFRR) 30, 914
 - high-frequency reciprocating test machines 30, 914
 - interpretation and precision of 32, 1041
 - linear-oscillation test machine 915
 - mini traction machine (MMT) 30, 917
 - Reichert’s friction 909
 - Timken test machine 913
 - Vee block test machine 30, 911
- tribological research
 - disadvantage 11
 - lubricants, role of 11
- tribological stress 12
- tribological system 12
 - categories within mechanical–dynamic testing 906
 - elements 12
 - variables 12
- tribological tests 11, 118
 - definition 903
 - sheet metal press forming simulation 683
- tribometer 31, 919
- tribometric parameters 12
 - friction 12
 - temperature data 12
 - wear 12
- tribometry 827
- tribomutation 25
 - dependence of wear rate 26
 - material alteration, role in 26

- tribosystem wear under constant running conditions 26
- tribo-oxidation on a metal surface 905
- tribo-performance test rigs 31, 925
- tribo-performance test standards, for gear and axle application 927
- tribosystem
 - structure 12
 - 1,1,1-trichloroethane 563
- trichloroethylene 1117
- tri-isopropanolamine 511
- trimellitic acid 95
- 2,2,4-trimethyldihydroquinoline (TMQ) 121
- trimethylolpropane (1,1,1-tris(hydroxymethyl)ethane 94
- trimethylolpropane esters (TMP-esters) 214
- trimethyl stearyl ammonium chloride 795
- trimethylolepropanetrioleate 213
- tri(n-alkyl)methylmethanes 91
- triphenylphosphorothionate 141
- triple-cone synchronizers 949
- triple stage pressure drawing die 700
- tripolyphosphates 1114
 - 1,1,1-tris(hydroxymethyl)propane) 94
- tris(2-octyldodecyl)cyclopentane 91
- trisodium phosphate 758
- tube drawing 719
- tube manufacture 720
- tubing 1057
- tumbling powder lubricants 759
- tumbling process 759
- tungsten carbide 557
- tungsten sulfide (WS₂) 856
 - structure 856
- tungsten wire 716
- turbine lubricants
 - description according to DIN 51515 18, 473
 - specifications 18, 474
- turbine oils 147, 453, 454, 888
 - circuits 18, 479
 - demands on, characteristics 17, 454
 - evaluation of used oil values
 - causes and measures 482
 - parameters and warning values/limits according to VGB recommendation 481
 - formulation of 17, 454
 - monitoring and maintenance, general aspects 481
 - oxidation stability test 123
 - physical and chemical data of 17, 455
 - air release at 50Y°C according to DIN ISO 9120 18, 462
 - colour according to DINISO 2049 18, 455
 - copper corrosion protection properties according to DIN EN ISO 2160 18, 465
 - demulsifying power at 54Y°C according to DIN ISO 6614 18, 464
 - density according to DIN 51757 18, 455
 - flashpoint according to DIN ISO 2592 18, 457
 - foaming according to ASTM D 892 18, 458
 - FZG mechanical gear test rig according to DIN ISO 14635-1 18, 460
 - kinematic viscosity according to DIN EN ISO 3104 18, 456
 - membrane patch colorimetry (MPC) test 18, 472
 - neutralization number according to DIN 51558 18, 459
 - pourpoint according to DIN ISO 3016 18, 458
 - remaining useful life evaluation routine (RULER method) 18, 470
 - RPVOT 150Y°C according to ASTM D 2272 18, 465
 - specific heat 18, 468
 - steel/ferrous corrosion protection properties according to DIN ISO 7120 18, 464
 - surface tension 18, 470
 - thermal conductivity 18, 468
 - thermal stability 18, 467
 - TOST lifetime according to DIN EN ISO 4263-1 18, 466
 - vapour pressure 18, 469
 - water content according to DIN 51777 18, 462
 - water separation according to DIN 51589 18, 463
 - purity of 455
 - used oil values 483
 - causes and measures 485
 - turbine oxidation stability test (TOST) 887
 - turbochargers (TC) 261, 273
 - turbo compressors 426, 427, 428, 453
 - advantages of 427
 - turbo-diesel direct injection (TDI) 987
 - turbofans 1001
 - turbulence 1001
 - turning 556
 - twin disc test rigs 215
 - twist drills
 - in difficult-to-cut austenitic chromium nickel steels 583
 - two-stroke engines 280, 970
 - two-stroke oils 196, 278

- API Service Groups 280
 - application and characteristics of 13, 278
 - classification of 280
 - environmental friendly 13, 283
 - ISO classification 281
 - JASO classification 280
 - Tyndallometer 629
 - Tyrode's solution 230
- u**
- Ubbelohde–Walter equation 33
 - ultimate used oil degradation
 - definitions 240
 - ultrafiltration 610, 710, 1110
 - membranes 1121
 - plants 612
 - ultra high viscosity index (UHVI) oils 70, 78
 - development of 80
 - lube base oil production 73
 - ultrasound 1101, 1105, 1106
 - cleaning, advantage of 1104
 - transmission of 1107
 - Ultraturax emulsifying rod 533
 - unsteel roller bearing test apparatus 929
 - universal tractor transmission oils (UTTOS) 284, 285, 315, 936
 - unsaturated ester oils 159
 - unsaturated hydrocarbons 119
 - unstable emulsion 709
 - unused waste oil
 - definitions 240
 - urban air pollution 184
 - 'urea soap' greases 795
 - USA, eco-labels 11, 210
 - US Environmental Agency (EPA) 211
 - usual grease additive levels 801
 - UTTO multi-functional farm 315
 - UV fluorescence analyser 1097
- v**
- vacuum 1102
 - vacuum belt filters 592
 - vacuum chamber 1105
 - vacuum cyclone evaporators 245
 - vacuum equipment 1106
 - vacuum gas oil (VGO) 62
 - VI and wax content of 62
 - vacuum pumps 421
 - VAMIL list 210
 - VAMIL regulation 210
 - van der Waals forces 853
 - 'Van Doorne' push belt 312
 - VanDoorne test bench 967
 - vane pump 1034
 - circuit to determine pump efficiency
 - – in dependence of hydraulic fluids in a high-pressure loop 1030
 - – in dependence of hydraulic fluids in a medium-pressure loop 1029
 - design 1016
 - efficiency test 1028, 1029
 - loops, efficiency, of different hydraulic fluids 1029
 - performance test rigs and test standards 1017
 - Vickers V104C flow rate 1034
 - vane Pump Denison T6CM B06 flow rate 1035
 - vapour compression refrigeration cycle 436
 - vapour corrosion inhibitors 333
 - vapour-deposited (VD) coatings 851
 - vapour-phase inhibitors (VCI) 675
 - corrosion 148
 - vapour pressure 457, 808
 - variator applications, and performance tests 31, 963
 - area of application 31, 963
 - function and tribology of chain, push belt and fluid 31, 964
 - standardized test rigs and test methods 31, 965
 - VCI technology 692
 - VDI Directives 3397 528
 - VDL compressor oils 428
 - VECTOIB 3, with external reservoir 1080
 - Vee block test machine 30, 911
 - vegetable-based industrial lubricants
 - criteria 208
 - vegetable oils 205
 - combustion engines, use in 160
 - and fats
 - – worldwide consumption 160
 - world market prices 160
 - vehicle lubrication 1065
 - control and monitoring 1066
 - electric cable connections 1066
 - splash water and condensation 1066
 - surface treatment and protective coating 1066
 - vehicle sector 1066
 - vehicle performance 313
 - vehicle registrations 249
 - vehicle transmissions 311
 - velocity gradient 31
 - Venturi tube 1081
 - Verband Deutscher Maschinen- und Anlagenbau (VDMA) 319
 - Sheet 24 317 488

- very persistent and very bioaccumulative substances (vPvBs) 170
 - VHVI base oil
 - development of 80
 - production 72
 - VI. *see* viscosity index (VI)
 - Vickers pump test 395
 - viscoelastic fluids 47
 - viscometer 42
 - viscosities 31, 32, 249, 251, 255, 256, 257, 275, 355, 454, 464, 684, 934, 1106, 1118, 1121
 - absolute/dynamic 882
 - high-temperature 37, 125
 - influence of temperature 6, 33
 - lubricants 882
 - measurements 42
 - by capillary tubes 42
 - at high pressure 47
 - modifiers 124
 - of Newtonian fluids 37
 - time-based 38
 - viscosity-density constant 883
 - viscosity grades 39, 284
 - for base oils 40
 - comparison of 40
 - ISO 39
 - ISO VG 68 441
 - viscosity indexes (VI) 34, 59, 86, 124, 208, 215, 354, 798
 - graphical illustration 35
 - improver 125
 - physical description 124
 - viscosity-modified hydraulic fluids, to target maximum efficiency 1031
 - viscosity-modified model fluids (ISO VG 46), characteristics of 1032
 - viscosity modifiers 128
 - chemistry of 127
 - structure 8, 127
 - viscosity–pressure behaviour 383
 - viscosity–pressure coefficient 35, 59
 - viscosity–pressure dependency 34
 - significance 34
 - viscosity–temperature behaviour 34, 215, 321, 326
 - fluids 308
 - viscosity–temperature coefficient (VTC) 34, 104
 - visualization, of oil removal 1094
 - Vogel–Cameron viscosity–temperature equation 34
 - volatile components 1109
 - volatile corrosion inhibitor 691
 - volatile organic compounds (VOC) 184, 1116
 - volatility 1099, 1104, 1119
 - VSI Haake foam tester 533
 - V-type engines 985
- W**
- Wankel engines 1003
 - combustion process 998
 - DKM 54 997
 - main shaft and sealing 999
 - rotary engine 969
 - Warburg apparatus 537
 - warm extrusion 760
 - 350–500°C 26, 763
 - 500–600°C 26, 763
 - 600°C 763
 - up to 350°C 762
 - warm forging 764
 - warm forming 760, 762
 - washing agents 130
 - waste
 - methods and options 182
 - Waste Disposal Code 182
 - Waste Oil Provisions 607
 - waste oils 182, 205
 - definitions 240
 - Wastes Law 182
 - waste-to-energy application 237
 - waste water charges 187
 - waste water hazard 540
 - water-based/aqueous metal working oils 217
 - water-based forging lubricant 768
 - water-based graphite dispersions 769
 - water-based synthetics 679
 - introduction and historical background 24, 679
 - lubricants 679
 - synthetic lubricants today 681
 - waterborne problems 1115
 - water break test 1096
 - water compatibility 251
 - water-endangering lubricants use 166
 - German regulations 167
 - German Regulations 165–168
 - water-free fluids, for power station applications 487
 - water hardness 529, 1110, 1114, 1115
 - salts 512
 - water hazardous categorie (WHC) 165
 - water hazardous classes
 - definition 165
 - general administrative directive 168
 - water/humidity
 - saturation level 332

- water-in-oil emulsions 514, 515, 708
- water-in-oil to oil-in-water 516
- water-miscible coolants 498, 506, 521, 566
 - containing emulsifiers 522
- water-miscible cutting fluids 187, 495, 497, 505, 601, 602, 604, 610
 - alkali reserve 527
 - anionic emulsifiers 511
 - cationic emulsifiers 513
 - complexing agents 521
 - composition 507
 - concentration after centrifuging 527
 - concentration measurement 19, 526
 - coolants containing polyglycols 523
 - corrective maintenance 604
 - corrosion inhibitors 19, 519
 - corrosion protection/corrosion test methods 523
 - cutting fluids containing emulsifiers 521
 - definition 531
 - defoamers 520
 - degree of dispersion 516
 - determining foam behaviour 533
 - DIN 51 368 (IP 137 19, 525)
 - electrolyte stability 528
 - emulsifiers 508
 - foaming properties 531
 - foam prevention 531
 - hand-held refractometers 526
 - HLB value 513
 - nomenclature and breakdown 506
 - non-ionic emulsifiers 513
 - origin of foam 531
 - phase reversal 19, 514
 - physical emulsion stability 527
 - salt solutions 523
 - solubilizers 519
 - stability 517
 - stability of coolants 527
 - stability to metal chips 530
 - stabilizers 519
 - thermal stability 529
 - titration of anionic components 526
 - by ultrafiltration 612
 - viscosity of emulsions 514
 - water-mixed cutting fluids, concentration of 524
- water-miscible lubricant 579
- water-miscible products 503
- water-mixed coolants (ASTM D 892) 525, 533, 548
- water-mixed metalworking fluids 557
- water-polluting substances 186
 - application 166
- water pollution 184
 - categories 165
 - lubricants, role 164–168
- water pollution class (WGK) 826
- water purity 1107
- water quality 24, 708, 1115
- water resistance 784
 - lubricating greases 892
 - washout characteristics 892
 - water spray-off resistance 892
- water separation, test equipment 463
- water-soluble cleaners 1115
- water-soluble cobalt 567
- water soluble lubricants 163
- water-soluble organic carriers 763
- water-soluble polyglycols 322
- water-soluble surface-active substances 508
- water-soluble synthetics 665
 - lubricants 665
- water treatment 1115
- water vapour, reliable separation of 454
- watery dispersions
 - of colloidal graphite 716
- wavelength dispersive X-ray fluorescence (WDXRF) 30, 895
- waxes 665
 - isomerization 62, 70
- waxy base oils
 - yield of 60
- Wayside lubrication systems 1071
- wear 31, 934, 1053
 - assessment method, for use of cutting fluids 501
 - characterization, via radionuclide technique 276
 - damage on tooth flanks and roller bearings 934
 - fatigue endurance tests 933
 - measurement 25
 - mechanisms 21
 - particles
 - binding energy 27
 - performance tests 31, 934
 - phenomenon, on drawing dies 699
 - process 25
 - protection
 - by lubricants 1
 - properties 788
 - rates 17, 25
 - system dependence 26
 - reduction 663
 - resistant 735

- types 25
 - Weibull distribution 930
 - weight reduction 32, 1005, 1008
 - Weissenberg's effect 47
 - welding 663
 - wet clutch/break applications and performance
 - tests 31, 307, 956, 957
 - area of application 31, 956
 - function and tribology of friction disks 31, 956
 - standardized test rigs and test methods 31, 957
 - – low velocity friction apparatus (LVFA) 957
 - wet drawing 722
 - wetting 1095
 - WHC. *see* water hazardous categorie (WHC)
 - scheme for determination 166
 - wheel bearing leakage 891
 - under accelerated conditions 892
 - automotive wheel bearing greases 891
 - wheel bearing life 892
 - wheel flange lubrication
 - for rail vehicles 1069
 - wheel flange lubrication systems 1069, 1070, 1072, 1073, 1074
 - for rail vehicles
 - – lubricants 1072
 - – types of systems 1071
 - travel and curve-dependent lubrication 33, 1072
 - wheel loader system 1069
 - white blood corpuscles 229
 - white iron 573
 - white lubricants 769
 - white mineral oils 55
 - white oils
 - manufacture, flow chart 66
 - production of 65
 - white solid lubricants 865
 - wind energy nacelle 1085
 - wind energy systems 1084
 - centralized lubrication methods for methods for 1086
 - centralized lubrication system 1084
 - lube points 1084
 - wind turbine gear oils 334, 338, 339
 - SKF specifications 339
 - wire cracks 699
 - wire drawing machine 696
 - wire enamelling, influence of the lubricant
 - on 709
 - wire friction, on cone 700
 - wire rope lubricants 196
 - wire thickness, classification of wire drawing
 - by 695
 - work cycles completed per hour 1039
 - working diagram 687
 - working substances
 - law 219
 - workpiece temperatures 766
 - World Summit on Sustainable Development 176
- x**
- XHPD oils. *see* extreme heavy duty (XHPD) oils
 - X-ray fluorescence spectrometry (XRF) 812, 886
- y**
- yellow metals, inhibitors for 1115
 - yield strength 641, 643
 - yield stress, in rotational viscometer 783
- z**
- zeolites 68
 - ZF GK test benches 960
 - no. 2, and technical data 961
 - ZF SSP 180 test 300, 302, 303, 304
 - ZF universal variator test bench 966
 - technical data 966
 - Ziegler–Natta catalysts 85
 - zinc alloy 802, 1091
 - free hydraulic oils 489
 - inhibitors for 1115
 - iron diffusion 660
 - naphthenates 147
 - nickel layers 660
 - zinc- and ash-free (ZAF) 354
 - zinc-based materials 690
 - zinc-coated steel 669
 - metal strip 1091
 - zinc dialkyldithiophosphate (ZnDTP) 150, 279, 289, 326, 407
 - zinc diphosphate 865
 - zinc dithiophosphates 122, 140
 - zinc oxide 140
 - zinc phosphate 756, 758, 851
 - coating 712, 757, 762
 - layers 712
 - zinc soap 757
 - zinc sulfide 144
 - zircon oxide 703

